

EUCHNER

Operating Instructions

Bus Module
MBM-EC-...-MLI-... (EtherCAT)

EN

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1. About this document

1.1. Scope

This document is valid for all bus modules MBM-EC-...-MLI-... (EtherCAT). It serves as a system and configuration manual for all module combinations that can be operated with this bus module.

These operating instructions, the document *Safety information*, the operating instructions for the modules connected and any associated data sheets form the complete user information for your system.

Series	Output family	Module connection type	Product versions
MBM-...	...-EC-...	...-MLI-...	V1.0.X

1.1.1. Notes on other product versions

Make sure to use the operating instructions valid for your product version. Please contact our Service department if you have any questions.

1.2. Target group

Design engineers and installation planners for safety systems on machines, as well as setup and servicing staff possessing special expertise in handling safety components as well as expertise in the installation, setup, programming and diagnostics of programmable logic controllers (PLCs) and bus systems.

1.3. Key to symbols

Symbol/depiction	Meaning
	Printed document
	Document is available for download at www.euchner.com
 DANGER WARNING CAUTION	Safety precautions Danger of death or severe injuries Warning about possible injuries Caution Slight injuries possible
 NOTICE Important!	Notice about possible device damage Important information
Tip	Useful information

1.4. Supplementary documents

The overall documentation for this device consists of the following documents:

Document title (document number)	Contents	
Safety information (2525460)	Basic safety information	
Operating instructions (2540772)	(this document)	
Operating instructions for the connected modules and their submodules	Device-specific information for the related module and the installed submodules	
Declaration of conformity	Declaration of conformity	
Any supplementary data sheets	Item-specific information about deviations or additions	



Important!

Always read all documents to gain a complete overview of safe installation, setup and use of the device. The documents can be downloaded from www.euchner.com. For this purpose, enter the doc. no. or the order number for the device in the search box.

2. Correct use

The bus module MBM-EC-...-MLI-... (EtherCAT) is operated as an IO device on EtherCAT (FSoE). The bus module MBM communicates with the modules/submodules connected and evaluates all relevant information. It processes these data and then transmits them on the connected bus to a control system.

Before the device is used, a risk assessment must be performed on the machine, e.g. in accordance with the following standards:

- EN ISO 13849-1
- EN ISO 12100
- EN IEC 62061

Correct use includes observing the relevant requirements for installation and operation, particularly based on the following standards:

- EN ISO 13849-1
- EN ISO 14119
- EN 60204-1

The bus module MBM is allowed to be combined only with suitable modules that have an MLI interface. You will find more detailed information on compatibility in the operating instructions for the related MLI device. See also *Table 1: Combination options for modules with MLI technology*. A maximum of 18 modules or submodules can be operated on one bus module MBM.

On the unauthorized modification of system components, EUCHNER provides no warranty for function.

The customer is responsible for the safe overall function, especially for the safe integration into the FSoE environment.



Important!

- The user is responsible for the proper integration of the device into a safe overall system. For this purpose, the overall system must be validated, e.g. in accordance with EN ISO 13849-1.
- Correct use requires observing the permissible operating parameters (see chapter 13. *Technical data on page 57*).
- If a data sheet is included with the product, the information on the data sheet applies.

Table 1: Combination options for modules with MLI technology

Bus module	Base units	Handle module	Submodules	Submodules
		MGB2-H-... from V1.0.0	MSM-P-... MSM-R-... MSM-N-...	MSM-K-...
MBM-...-MLI from V1.0.0	Interlocking/locking module MGB2-L-...-MLI/MGB2-L-...-MLI from V1.4.1	●	●	-
	Expansion module MCM-...-MLI from V1.0.0	-	●	-

Key to symbols	●	Combination possible
	-	Combination not possible

2.1. Notes on cybersecurity

EUCHNER components and systems must not be integrated into public networks. EUCHNER components are approved only for use in private networks. Use a VPN for remote access.

3. Description of the safety function

The safety function of the bus module MBM comprises evaluating the safety data transmitted from the overall system (e.g. from installed guard locking devices, emergency stop devices, enabling switches, etc.) and forwarding these data on a bus system connected. The number of safe devices in an overall system is limited to 12. Depending on the modules and submodules connected, the overall system can include the following safety functions:

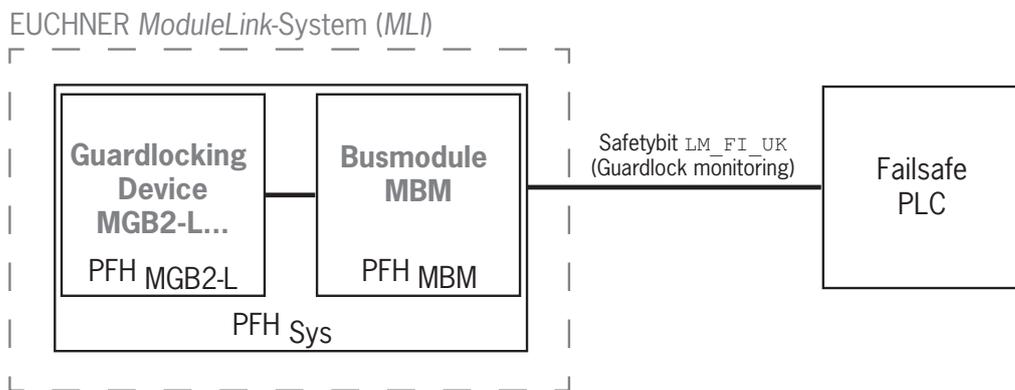
3.1. Safety functions in combination with an interlocking or locking module MGB2-I or MGB2-L

The following applies to the MGB2-L...:

Monitoring of guard locking and the position of the guard (interlocking device with guard locking according to EN ISO 14119)

› Safety function:

- When guard locking is released, safety bit LM_I_UK (ÜK) = 0 (monitoring of the locking element).
- When the guard is open, safety bit LM_I_SK (SK) = 0 (monitoring of the position of the guard).
- Guard locking can be activated only when the bolt tongue is located in the locking module (prevention of inadvertent locking position (faulty closure protection)).



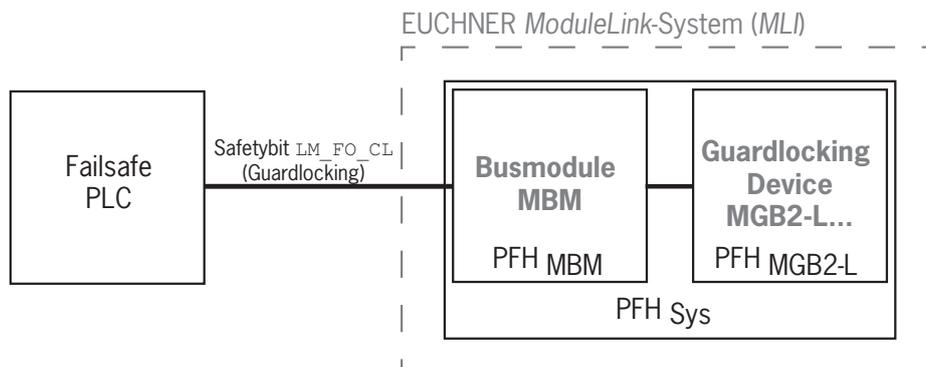
› Safety characteristics:

Category, Performance Level, PFH

Control of guard locking (safety bit LM_FO_CL ; applies only to guard locking devices according to the closed-circuit current principle)

› Safety function:

- If the device is used as guard locking for personnel protection, control of guard locking must be regarded as a safety function. The safety level of guard locking control is determined by the system PFH_{sys} and by the external control (e.g. safe PLC).



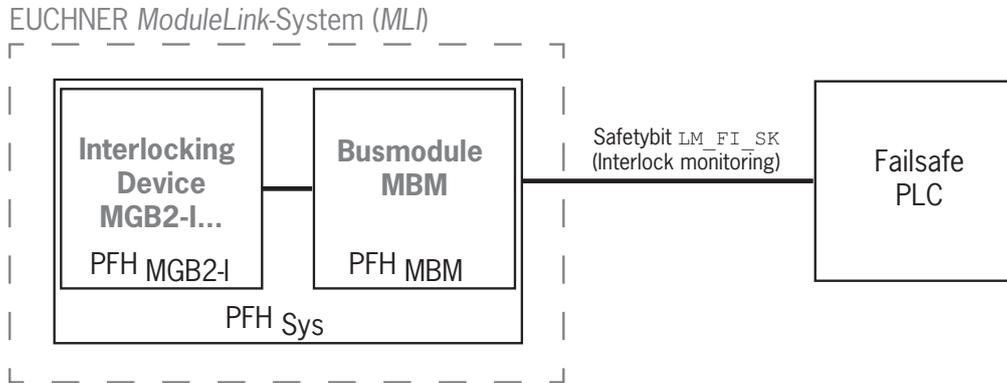
› Safety characteristics of the bus module and the locking module:

Category, Performance Level, PFH

The following applies to MGB2-I... (or a correspondingly configured MGB2-L2):

**Monitoring of the guard position
 (interlocking device according to EN ISO 14119)**

- › Safety function: When the guard is open, safety bit LM_I_SK (SK) = 0. (See chapter 11.2. Data blocks for interlocking/locking module MGB2-I / MGB2-L.)

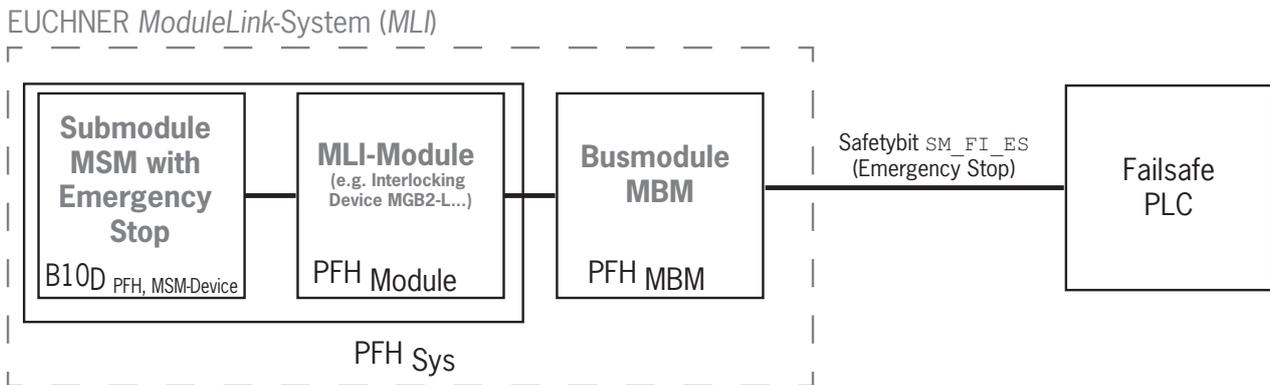


- › Safety characteristics:
 Category, Performance Level, PFH
 (you will find the reliability values according to EN 13849-1 in the technical data).

3.2. Safety functions on submodules with emergency stop

**Emergency stop
 (emergency stop device according to EN ISO 13850)**

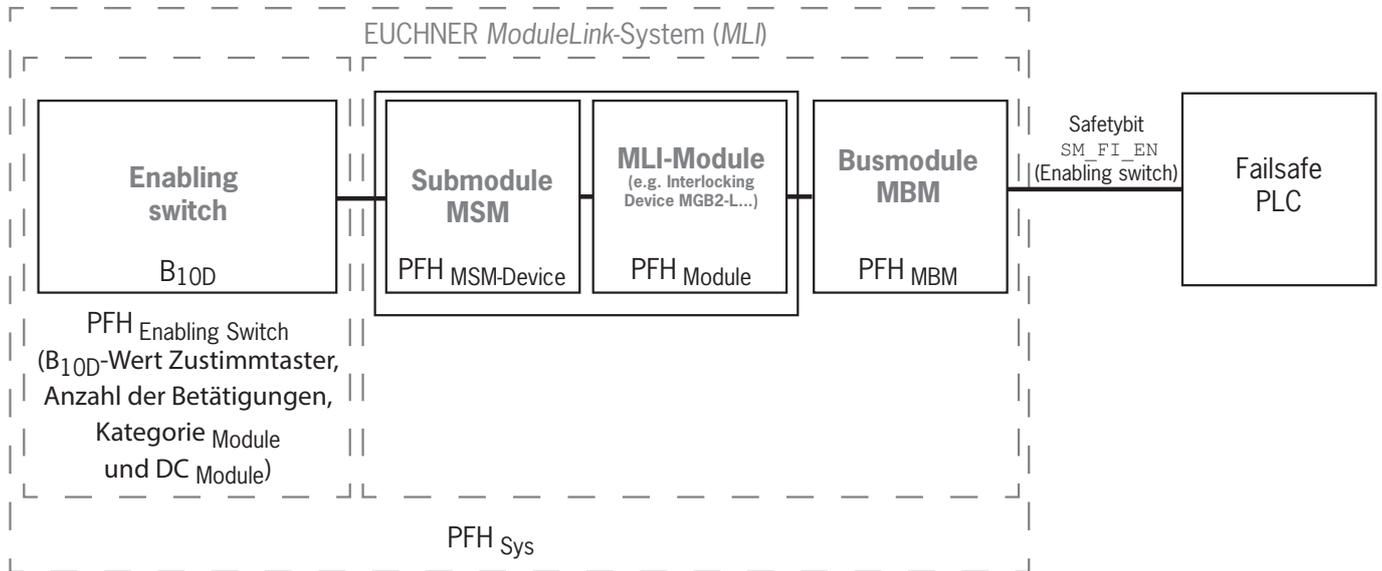
- › Safety function: evaluation of emergency stop
- › Safety characteristics: B_{10D} value for the emergency stop in the submodule (MSM) and PL, PFH, category and DC for the evaluation electronics in the bus module (MBM)



3.3. Safety functions on submodules with enabling switch

Enabling function

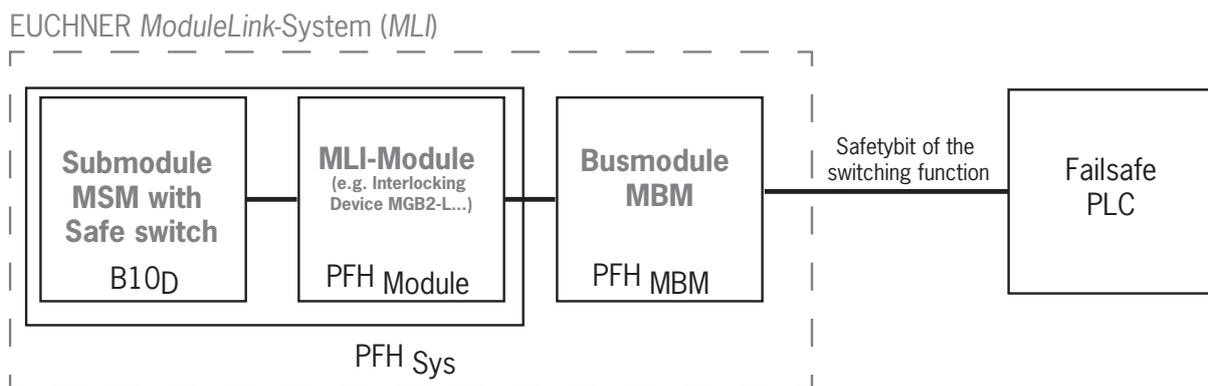
- › Safety function: evaluation of a connected enabling switch or other external electromechanical safety switches
- › Safety characteristics: B_{10D} value of the enabling switch (see operating instructions for the enabling switch) and PL, PFH, category and DC for the evaluation electronics (MLI modules) and the bus module (MBM)



3.4. Safety functions on submodules with safe pushbuttons and switches (general)

Detection of the switch position

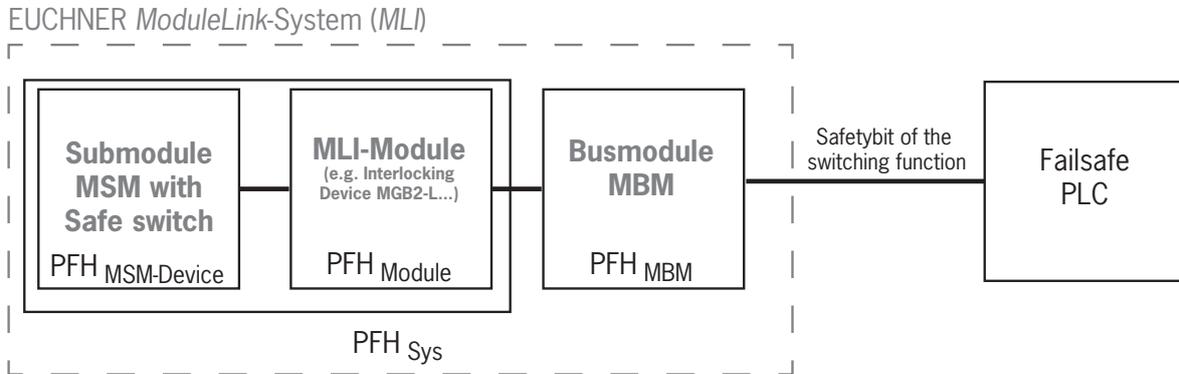
- › Safety function: evaluation of the switch position
- › Safety characteristics: B_{10D} value of the safe pushbutton or switch in the submodule (MSM) and PL, PFH, category and DC for the evaluation electronics (MLI modules) and the bus module (MBM)



3.5. Safety functions on submodules without B_{10D} (e.g. MSM-CKS2)

Detection of the switch position

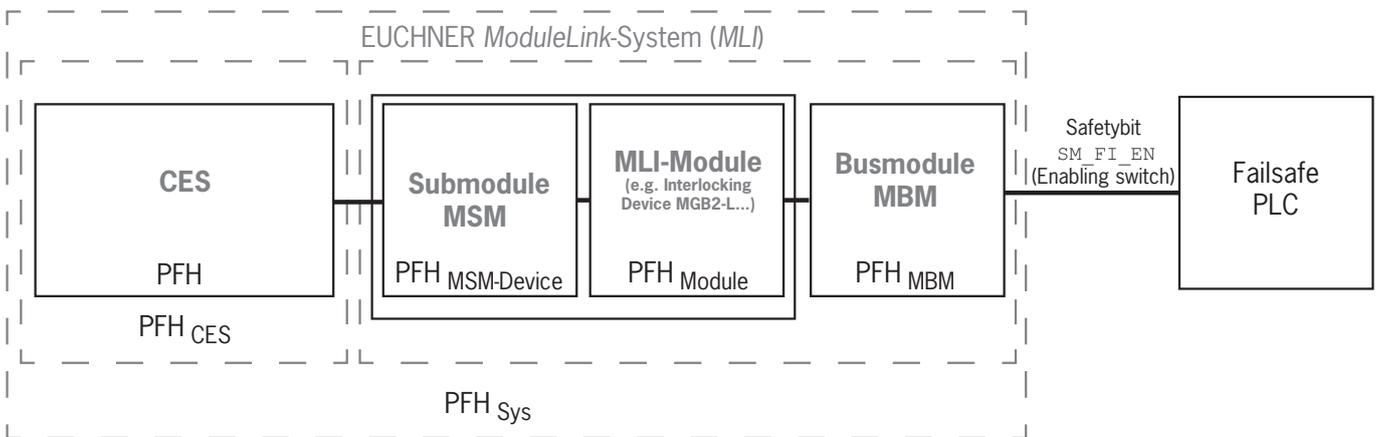
- › Safety function: evaluation of the switch position
- › Safety characteristics: PFH_{MSM-Device} value of the safe pushbutton or switch in the submodule (MSM) and PL, PFH, category and DC for the evaluation electronics (MLI modules) and the bus module (MBM)



3.6. Safety functions on submodules with connection for OSSD safety switches

Detection of the switch position

- › Safety function: evaluation of the switch position
- › Safety characteristics: PFH_{MSM-Device} value of the safe pushbutton or switch in the submodule (MSM) and PL, PFH, category and DC for the evaluation electronics (MLI modules) and the bus module (MBM)



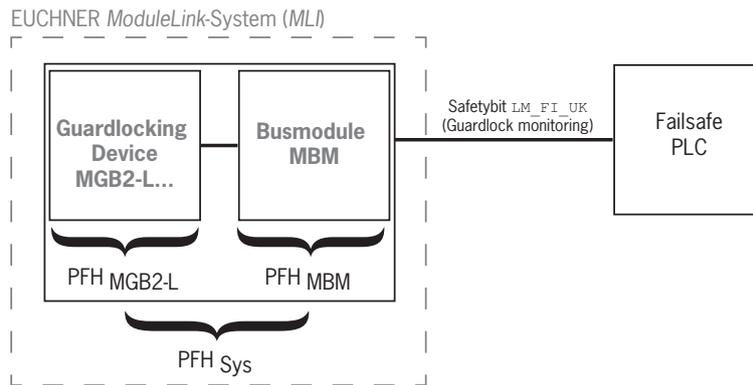
3.7. Determining safety characteristics of the overall system

The corresponding reliability values must be determined for each safety function in the overall system. Proceed as follows:

1. Refer to the data sheets or operating instructions for the system components containing the function for information on the reliability values for the related safety function.
2. Refer to the reliability value of the bus module MBM for the evaluation and forwarding of safety data.
3. Add together the values to a resulting reliability value PFH, S_{ys}

3.7.1. Calculation example for the monitoring of guard locking safety function

$$PFH_{S_{ys}} = PFH_{MGB2-L} + PFH_{MBM}$$

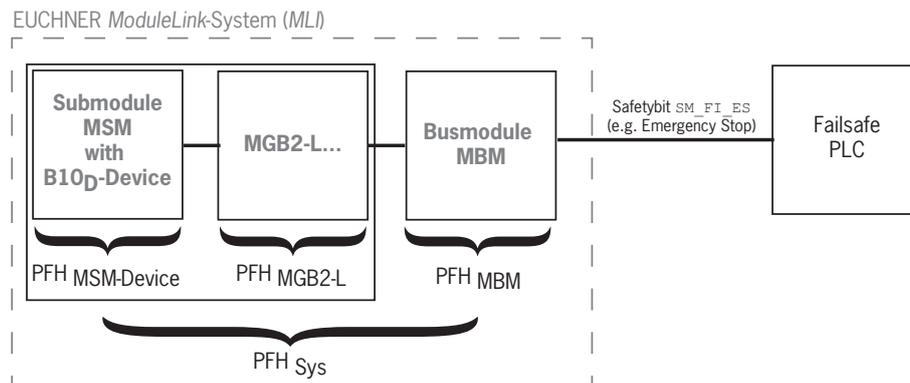


3.7.2. Calculation example for the emergency stop safety function

$$PFH_{S_{ys}} = PFH_{MSM-Device} + PFH_{MGB2-L} + PFH_{MBM}$$

To calculate the $PFH_{MSM-Device}$ from the $B10_D$ value, use the method in Annex C 4.2 of EN ISO 13849-1:2023.

The following applies: $PFH_{S_{ys}} = f(\text{category}_{MBM}; DC_{MGB2}; B10_D; n_{op})$



4. Exclusion of liability and warranty

In case of failure to comply with the conditions for correct use stated above, or if the safety regulations are not followed, or if any servicing is not performed as required, liability will be excluded and the warranty void.

5. General safety precautions

Safety switches fulfill personnel protection functions. Incorrect installation or tampering can lead to fatal injuries to personnel.

Check the safe function of the safeguard and, if necessary, other safety functions particularly

- › after any setup work
- › after every replacement of a component relevant to safety (also after rotating a submodule)
- › after an extended period without use
- › after every fault
- › after any change to the DIP switch settings
- › after every factory reset

Independent of these checks, the safe function of the guard should be checked at suitable intervals as part of the maintenance schedule.



WARNING

Danger to life due to improper installation or due to bypassing (tampering). Safety components fulfill a personnel protection function.

- › Safety components must not be bypassed, turned away, removed or otherwise rendered ineffective. On this topic pay attention in particular to the measures for reducing the possibility of bypassing according to EN ISO 14119:2024, section 8.
- › Mounting, electrical connection and setup only by authorized personnel possessing the following knowledge:
 - specialist knowledge in handling safety components
 - knowledge about the applicable EMC regulations
 - knowledge about the applicable regulations on operational safety and accident prevention.



Important!

Prior to use, read the operating instructions and keep these in a safe place. Ensure the operating instructions are always available during mounting, setup and servicing. You can download the operating instructions from www.euchner.com.

6. Function and system overview

An MLI system comprises at least the following components:

- › One bus module MBM
- › One module with MLI connection (e.g. interlocking or locking modules MGB2 or expansion modules MCM)

Modules can in turn contain submodules. *Fig. 1* shows a typical system layout with one bus module MBM (1), one locking module MGB2-L... (2) and the submodules MSM (3) installed in it. A full system can comprise up to 18 modules or submodules.

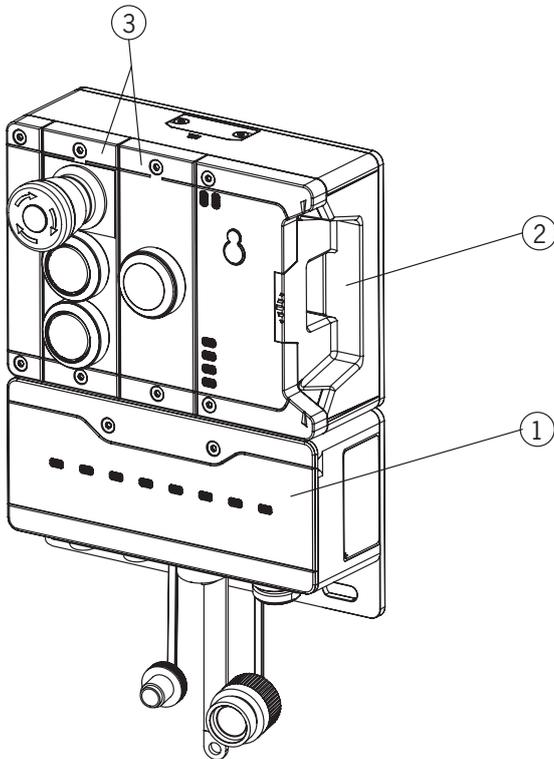


Fig. 1: Example system MGB2 Modular

6.1. Bus module MBM

Bus modules MBM have the following tasks:

- › Gateway to the bus connected
- › Central unit for control, evaluation and communication for the MLI modules connected
- › Central power supply for the MLI modules connected
- › Diagnostics server

6.2. Interlocking/locking module MGB2-I/MGB2-L

Together with a handle module, the interlocking module makes it possible to interlock movable guards. Together with a handle module, the locking module makes it possible to lock movable guards.

Interlocking/locking modules contain slots for submodules that provide additional functions.

For the exact functional description, refer to the operating instructions for your interlocking/locking module and the relevant data sheets.

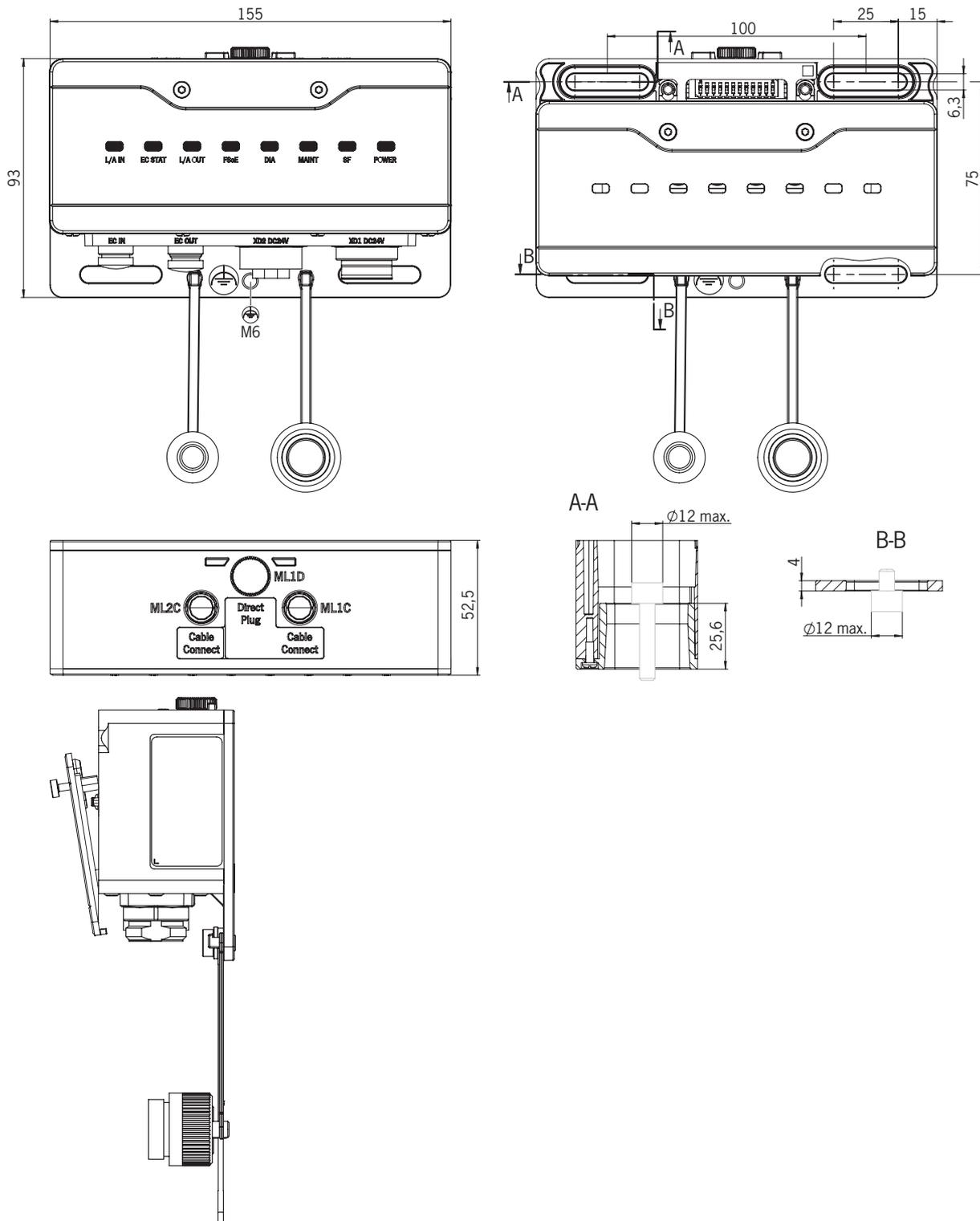
6.3. Expansion modules MCM

Expansion modules MCM have space for up to four submodules. In this way even more extensive control tasks can be realized.

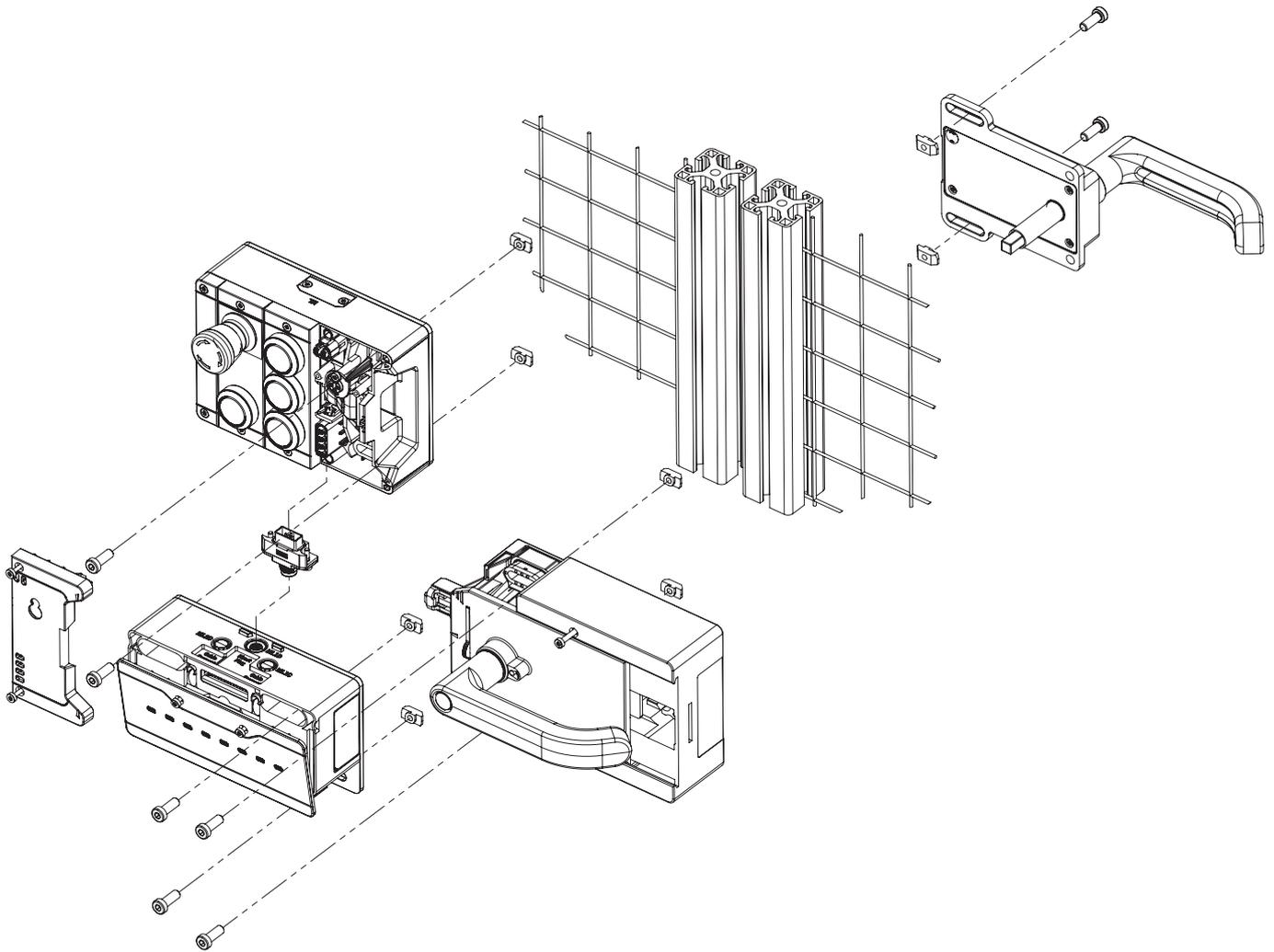
6.4. Submodules MSM

Submodules MSM can be installed in modules that have one or more submodule slots. Using the submodules, it is possible to install additional functions in the modules. Typical function expansions include emergency stop, pushbuttons, selector switches and covers for indicators, for example. For a detailed functional description, refer to the data sheet of the respective submodule.

6.5. Dimension drawing for bus module MBM



7. Mounting



8. Protection against environmental effects

A lasting and correct safety function requires that the system must be protected against foreign bodies such as swarf, sand, blasting shot, etc., which can become lodged in the housing.

Pay attention to the following measures:

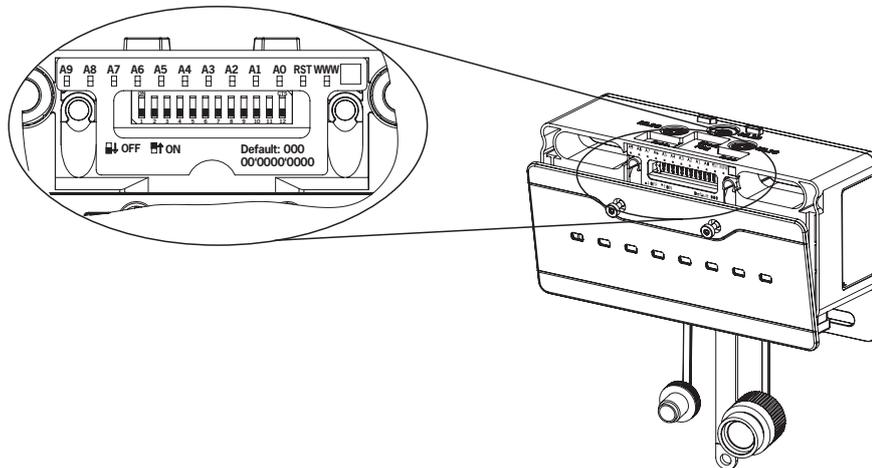
- › Seal unused connections using the covers provided.
- › Make sure the housing covers are correctly sealed and the cover screws are tightened to the necessary tightening torque.
- › Cover the device during painting work.

9. Controls and indicators

9.1. DIP switches

The DIP switches have the following functions:

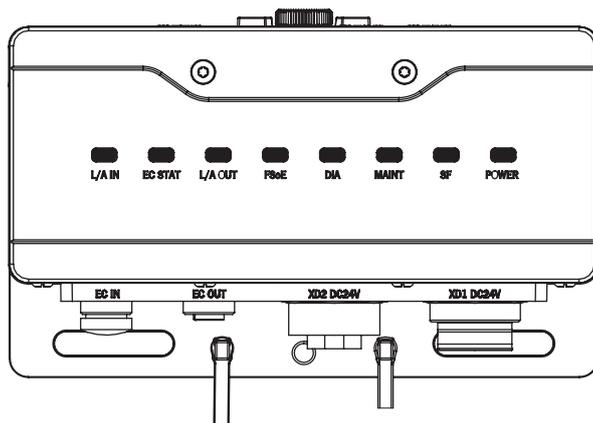
- › Setting the device's FSoE slave address
- › Hardware reset to restore the device to the factory settings
- › Activating the device web interface



Switch	Description
A0 ... A9	Address switch, bits zero to nine For binary setting of the FSoE address (factory setting: 0000000000)
RST	Factory reset (factory setting: off) For information on the factory reset, see chapter 12.3 on page 44.
WWW	Activate device web interface with extended diagnostic options. (factory setting: off) For information on the device web interface, see chapter 12.4 on page 45.

9.2. LED displays

The LEDs indicate the device status and the communication status.



LED	Description
Bus module MBM	
L/A IN	Connection correct: statically on Data transfer: flashing at 10 Hz Color: green
EC STAT	Normal state: statically on Flashing codes according to EtherCAT specification Color: green/red
L/A OUT	Connection correct: statically on Data transfer: flashing at 10 Hz Color: green
FSoE	Normal state: statically on Color: green FSoE inactive/passivated: statically on Color: yellow FSoE Reset/Init State: flashing Color: yellow FSoE error: statically on Color: red FSoE – no connection to control system: off
DIA	Indicates errors Color: red
MAINT	Indicates the error flashing code Color: red/green/yellow
SF	System fault: statically on (see chapter 12. <i>Diagnostics, troubleshooting and aids</i>) Color: red
Power	Power Up: flashing at 5 Hz Normal state: statically on Color: green

10. Electrical connection

	<p>WARNING</p> <p>In the event of a fault, loss of the safety function due to incorrect connection.</p> <ul style="list-style-type: none"> › Mounting must be performed only by authorized personnel. › Lay the connecting cables with protection to prevent the risk of short circuits.
	<p>CAUTION</p> <p>Risk of damage to equipment or malfunctions as a result of incorrect connection.</p> <ul style="list-style-type: none"> › All electrical connections must either be isolated from the mains supply by a safety transformer according to EN IEC 61558-2-6 with limited output voltage in the event of a fault, or by other equivalent insulation measures. › Power devices which are a powerful source of interference must be installed in a separate location away from the input and output circuits for signal processing. The cable routing for safety circuits should be as far away as possible from the cables of the power circuits. › In order to avoid EMC interference, follow the EMC notes on devices in the immediate vicinity of the system and its cables. › To avoid EMC interference, the physical environmental and operating conditions at the installation site of the device must comply with the requirements according to the standard DIN EN 60204-1:2006, section 4.4.2/EMC. › The functional earth must be connected. A bore hole with M6 thread and a pre-assembled grounding strap are provided on the mounting plate for this purpose. Alternatively, the functional earth can also be connected via the plugs ML1C, ML2C, XD1, XD2, X1 EC IN and X2 EC OUT.
	<p>Important!</p> <ul style="list-style-type: none"> › The power supply for additional EtherCAT devices may be forwarded via the bus module MBM. The total supply current through the system must not be higher than specified in the technical data. › If the bus module MBM does not appear to function after the application of the operating voltage (e.g. Power LED does not illuminate), the device must be returned unopened to the manufacturer. › To ensure the stated degree of protection is achieved, the cover screws must be tightened to a tightening torque of 1 Nm. Unused connections must be fitted with the covers provided.

10.1. Notes on

	<p>Important!</p> <ul style="list-style-type: none"> › This device is intended to be used with a Class 2 power source in accordance with UL1310 ¹⁾. As an alternative an LV/C (Limited Voltage/Current) power source with the following properties can be used: <ul style="list-style-type: none"> - This device shall be used with a suitable isolating source in conjunction with a fuse in accordance with UL248. The fuse shall be rated max. 3.3 A and be installed in the max. 30 V DC power supply to the device in order to limit the available current to comply with the UL requirements. Please note possibly lower connection ratings for your device (refer to the technical data). <p><small>1) Note on the scope of the UL approval: only for applications as per NFPA 79 (Industrial Machinery). The devices have been tested as per the requirements of UL508 and CSA/ C22.2 no. 14 (protection against electric shock and fire).</small></p>
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10.2. Bus connections

The bus module MBM includes the EtherCAT connections (X1 and X2) and the power supply connections (XD1 and XD2) or the EtherCAT P connections (X1 and X2).

Depending on version, connection is via

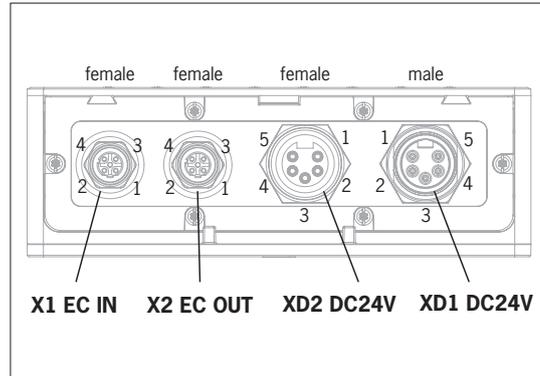
- 7/8" plugs and M12 plugs (D-coded) according to IEC 61076-2-101 or
- M8 plug (P-coded)

The bus module MBM includes an Ethernet switch for Ethernet connection.

10.2.1. Terminal assignment for version with 7/8" and M12 plugs, D-coded

Pin	Description
X1.1	Transmit Data TX+
X1.2	Receive Data RX+
X1.3	Transmit Data TX-
X1.4	Receive Data RX-
Functional earth on plug housing	

Pin	Description
X2.1	Transmit Data TX+
X2.2	Receive Data RX+
X2.3	Transmit Data TX-
X2.4	Receive Data RX-
Functional earth on plug housing	



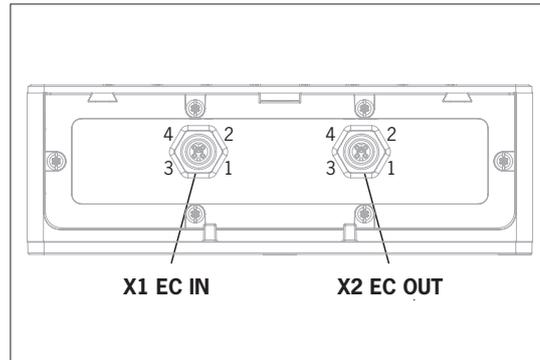
Pin	Description
XD1.1	N2 auxiliary voltage UP ¹⁾ 0 V
XD1.2	N1 operating voltage US 0 V
XD1.3	Looped through
XD1.4	L1 operating voltage US DC 24 V
XD1.5	L2 auxiliary voltage UP ¹⁾ DC 24 V

Pin	Description
XD2.1	N2 auxiliary voltage UP ¹⁾ 0 V
XD2.2	N1 operating voltage US 0 V
XD2.3	Looped through
XD2.4	L1 operating voltage US DC 24 V
XD2.5	L2 auxiliary voltage UP ¹⁾ DC 24 V

1) The auxiliary voltage is not required for the MGB2 system.

10.2.2. Terminal assignment for version with 2 x M8 plugs, P-coded

Pin	Description
X1.1	Transmit Data TX+ /GNDs
X1.2	Receive Data RX+ /GNDp
X1.3	Receive Data RX- /Up
X1.4	Transmit Data TX- /Us
Functional earth on plug housing	

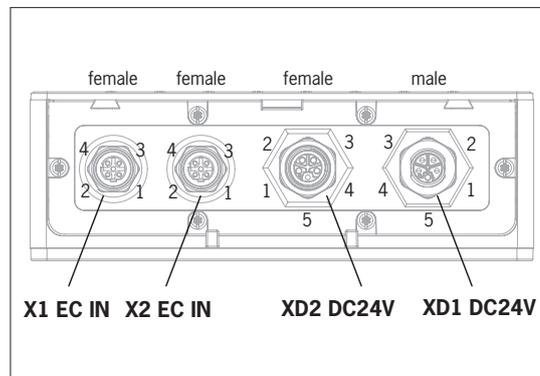


Pin	Description
X2.1	Transmit Data TX+ /GNDs
X2.2	Receive Data RX+ /GNDp
X2.3	Receive Data RX- /Up
X2.4	Transmit Data TX- /Us
Functional earth on plug housing	

10.2.3. Terminal assignment for version with Power M12 plug (L-coded), 5-pin, and bus M12 plug (D-coded)

Pin	Description
X1.1	Transmit Data TX+
X1.2	Receive Data RX+
X1.3	Transmit Data TX-
X1.4	Receive Data RX-
Functional earth on plug housing	

Pin	Description
X2.1	Transmit Data TX+
X2.2	Receive Data RX+
X2.3	Transmit Data TX-
X2.4	Receive Data RX-
Functional earth on plug housing	



Pin	Description
XD1.1	L1 operating voltage US DC 24 V
XD1.2	N2 auxiliary voltage UP ¹⁾ 0 V
XD1.3	N1 operating voltage US 0 V
XD1.4	L2 auxiliary voltage UP ¹⁾ DC 24 V
XD1.5	Looped through

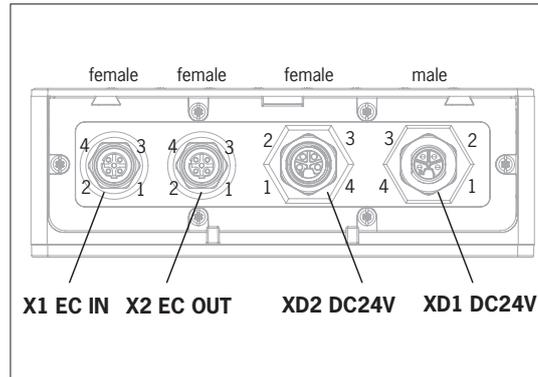
Pin	Description
XD2.1	L1 operating voltage US DC 24 V
XD2.2	N2 auxiliary voltage UP ¹⁾ 0 V
XD2.3	N1 operating voltage US 0 V
XD2.4	L2 auxiliary voltage UP ¹⁾ DC 24 V
XD2.5	Looped through

1) The auxiliary voltage is not required for the MGB2 system.

10.2.4. Terminal assignment for version with Power M12 plug (L-coded), 4-pin, and bus M12 plug (D-coded)

Pin	Description
X1.1	Transmit Data TX+
X1.2	Receive Data RX+
X1.3	Transmit Data TX-
X1.4	Receive Data RX-
Functional earth on plug housing	

Pin	Description
X2.1	Transmit Data TX+
X2.2	Receive Data RX+
X2.3	Transmit Data TX-
X2.4	Receive Data RX-
Functional earth on plug housing	



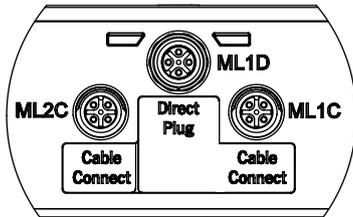
Pin	Description
XD1.1	L1 operating voltage US DC 24 V
XD1.2	N2 auxiliary voltage UP ¹⁾ 0 V
XD1.3	N1 operating voltage US 0 V
XD1.4	L2 auxiliary voltage UP ¹⁾ DC 24 V

Pin	Description
XD2.1	L1 operating voltage US DC 24 V
XD2.2	N2 auxiliary voltage UP ¹⁾ 0 V
XD2.3	N1 operating voltage US 0 V
XD2.4	L2 auxiliary voltage UP ¹⁾ DC 24 V

1) The auxiliary voltage is not required for the MGB2 system.

10.3. MLI connections

The MLI connections are used to connect modules to the bus module MBM. The sealing caps can be reordered (complete set AC-SET-BP-M12, order no. 156739).



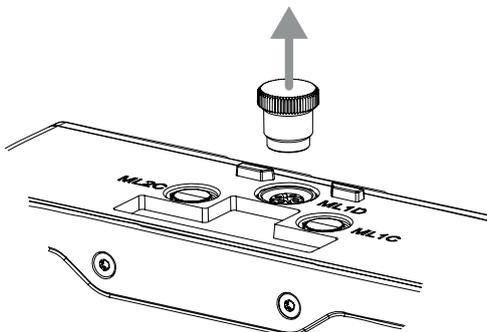
Connection	Description
ML1D (direct plug)	Module plug connector for direct mounting in a block. Important! Use only for direct mounting.
ML1C (cable connect)	Module plug connector for remote mounting (line 1).
ML2C (cable connect)	Module plug connector for remote mounting (line 2).

10.3.1. Direct mounting

Pay attention to the following points on direct mounting:

- › Ensure the modules are flush with each other. Excessively large distances will reduce the degree of protection achievable. Caution: The modules are only loosely connected together.
- › Make sure a sealing cap is fitted to unused connections.
- › Mount each module on the mounting surface as stipulated.

Before direct mounting, the sealing cap must be removed from connection ML1D (see figure below).

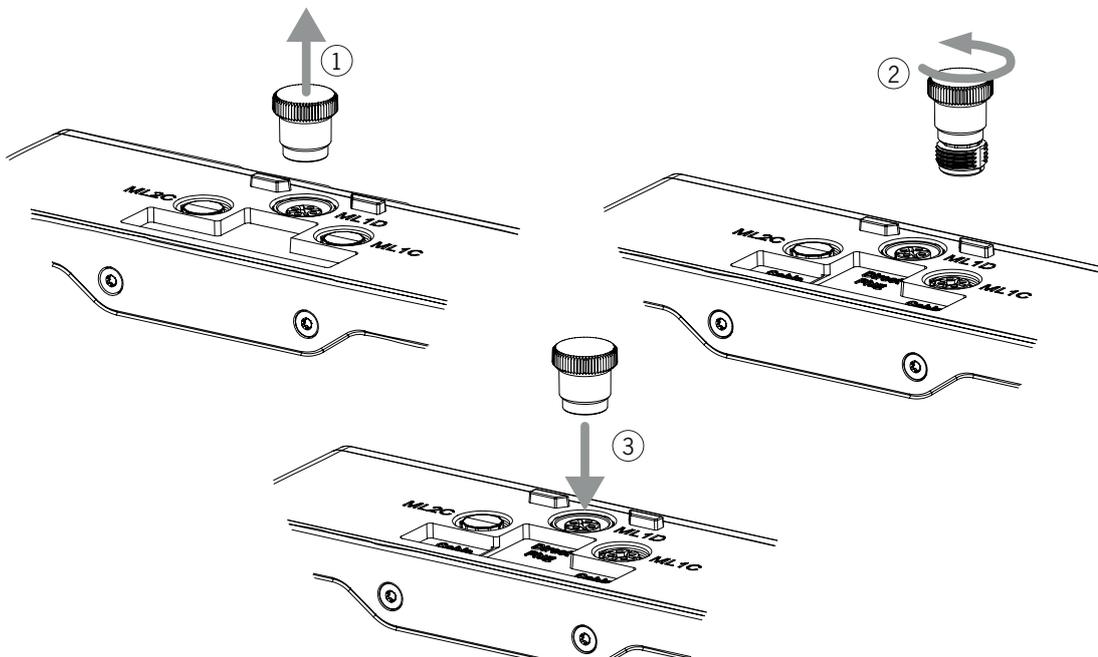


10.3.2. Remote mounting

Pay attention to the following points on remote mounting:

- › The maximum cable length for a line must not exceed 40 m.
- › 3 base units may be operated per line and 6 base units per MBM. The number of allowable base units decreases to 4 with EtherCAT P. If you require a different configuration, contact our technical support team.
- › Up to 18 modules and submodules may be operated in total. Attention is to be paid to the maximum permissible total current consumption (see 13. *Technical data*).
- › The number of safe devices in an overall system is limited to 12.
- › Always use the module plug connector ML1C or ML2C or both for a line.
- › Lay the cable so that it is protected against damage as far as possible.
- › Make sure a sealing cap is fitted to unused connections.
- › Make sure the connecting cables are correctly screwed into place to achieve the stated degree of protection.

Before remote mounting, the sealing cap must be unscrewed from connection ML1C. The sealing cap for connection ML1D is used as a tool for this purpose (see figure below). On the use of a second line, the sealing cap ML2C must also be unscrewed. Then the sealing cap for connection ML1D must be re-fitted.



10.4. Connecting modules

Modules can either be connected together directly or using cables (see Fig. 2: *Connecting modules*).

Each module has a top and a bottom connection. You can use either the bottom or the top connection or both if the module is between two other modules.

If included, the lower module plug connector is already integrated. To use the top connection, change its position. If you want to use both connections, you must order a corresponding module connector. Use only the module connectors intended to interconnect the modules (see Table 2: *Overview of module connectors*). The maximum cable length for a line must not exceed 40 m.

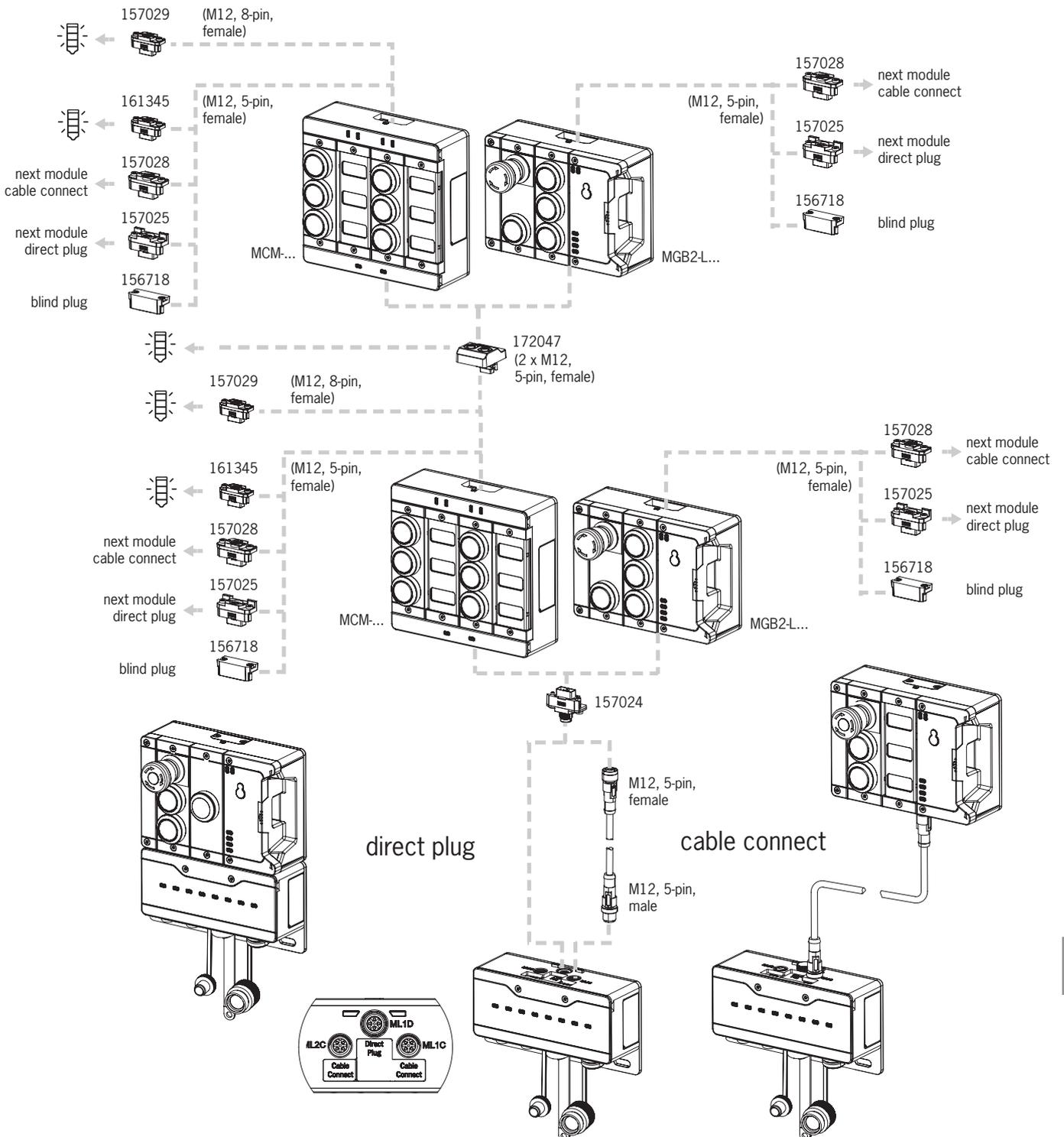


Fig. 2: Connecting modules

Table 2: Overview of module connectors

Function	Order no.	Included?
Module connector M12, 5-pin, plug	157024	1x *
Blanking cover	156718	1x *
Set with sealing caps for unused connections	156739	Yes
Module connector, 5-pin socket, for the direct connection of a further module	157025	No, must be ordered separately
Module connector M12, 5-pin socket, for the connection of a further module via a connecting cable	157028	
Module connector 2 x M12, 5-pin socket, for the connection of a further module and a stacklight via connecting cables**	172047	
Module connector M12, 5-pin socket, for the connection of a stacklight**	161345	
Module connector M12, 8-pin socket, for the connection of a stacklight**	157029	
Connecting cable M12, 5-pin	See catalog or www.euchner.com	
Connecting cable M12, 8-pin		

* Not for MGB2-...-Y0000-...
** Only for MCM-MLI-..JJ-..

Table 3: Setup

A typical MLI system usually consists of several modules and submodules. If the topology was not saved yet, the bus module MBM will determine the modules and submodules concerned on system startup.

To suit this configuration, in the configuration software for your control system, you must assemble the related data blocks for the communication data for the individual modules and submodules and, if necessary, set parameters. The individual modules and submodules are already included in the ESI file and must be adopted in the planning software (e.g. TwinCAT 3 from Beckhoff) to suit your system layout. You will find an overview of the communication data in chapter 10.6. *Overview of the communication data*.

You will find an overview of the parameters that can be set for modules/submodules in chapter 10.12. *Configuring and setting parameters for modules and submodules on page 30*.

Some data blocks are permanently linked to the related module or submodule; you can add others optionally (see chapter 10.8. *System layout and layout of the data areas in the control system*).

You can find which data blocks your modules or submodules contain on the data sheet for the respective device (see chapter 10.7. *Information on the related data sheets*).

In chapter 10.8. *System layout and layout of the data areas in the control system on page 25*, it is explained how the communication data for a system are assembled.

From chapter 10.11. *Integrating in EtherCAT and FSoE on page 28*, it is explained how you configure and set the parameters for the individual modules and submodules in the configuration software for your control system.

10.5. Teach-in operation

The modules and submodules must be assigned to each other using a teach-in function before the system forms a functional unit.

During the teach-in operation, the module is in the safe state (all safe bits are not set).



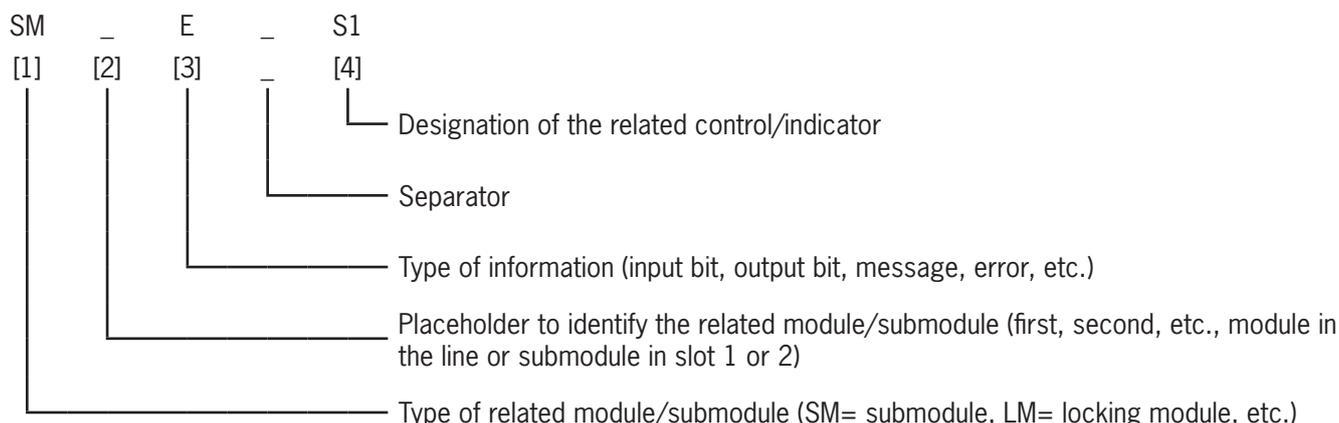
Important!

- ▶ A system that has not yet been taught-in remains in the teach-in standby state until all modules have been taught-in during a power-up process. Systems that have already been taught-in must be reset to the factory setting in order to restore the teach-in standby state.
- ▶ A faulty module or submodule can be replaced with an identical module or submodule without a teach-in operation. If several modules or submodules have to be replaced, a power-up must be performed after each device is replaced.

10.6. Overview of the communication data

A data sheet with the associated input and output bits belongs to each module/submodule (see chapter 10.7. *Information on the related data sheets*). The identifiers for the bits always have the same structure (see below).

The following example shows an error status bit [E] in a submodule [SM] for the switch position S1 [S1].



The individual abbreviations are explained in the following tables. You will find a detailed explanation of the individual bits on the supplementary data sheet (see item 1 in Fig. 3 on page 24).

Bit identifiers for position [1]	Description
BM	Data from bus modules MBM
LM	Data from interlocking/locking modules MGB2-1.../MGB2-L...
SM	Data from submodules MSM
EM	Data from expansion modules MCM

Bit identifiers for position [4]	Description
S	Switch 1, 2, ...
H	Lamp 1, 2, ...
ES	Emergency stop
SK	Safe signal <i>Position of the bolt tongue</i> (guard closed and bolt tongue inserted)
UK	Safe signal <i>Position of guard locking</i>
CL	Guard locking control
EN	Enabling switch
SYS	System
ER	Escape release
ML	Module connection (MLI)
SM	Submodule
X	Plug connector

Bit identifiers for position [3]	Description
I	Input. Bit in the input area of the control system
O	Output. Bit in the output area of the control system
FI	Failsafe input. Safe bit in the input area of the control system (FSOE bit)
FO	Failsafe output. Safe bit in the output area of the control system (FSOE bit)
D	Diagnostics. Status bit for diagnostics messages
E	Error. Status bit for error messages
ACK	Acknowledge. Acknowledgment bit for confirmation of messages

10.7. Information on the related data sheets

In addition to the operating instructions, you will find all item-specific information on the data sheets. This information includes, along with the modules and submodules installed, information on compatibility (connection type) and on the communication data that the related module exchanges with the bus module MBM. The following example data sheets show where this information is given.

Datenblatt / Data Sheet MGB2-L1-MLI-U-Y0000-BJ-136776
MGB2-L2-MLI-U-Y0000-BJ-156392
MGB2-L1-MLI-M-Y0000-BJ-158698
MGB2-L2-MLI-M-Y0000-BJ-158711

Bezeichnung Designation Beschreibung Description

Bezeichnung Designation	Beschreibung	Description
LM	Zuhaltmodul	Locking module
E_G	Fehler generell	Error generally
E_ER	Fehler Fluchtfreigabe	Error escape release
E_SM1	Fehler Submodul 1	Error sub module 1
E_SMO	Fehler Submodul 0	Error sub module 0
I_UK	Eingang UK	Input UK
I_SK	Eingang SK	Input SK
D_RUN	Diagnose Runmode	Diagnostic runmode
I_OL	Stellung Zuhaltung	Locking position
I_OT	Stellung Regel	Tongue position
I_OD	Stellung Tür	Door position
FI_UK	Sicherer Eingang UK	Failsafe input UK
FI_SK	Sicherer Eingang SK	Failsafe input SK
ACK_G	Fehlerrückmeldung generell	Acknowledgement generally
ACK_ER	Quittierung Fluchtfreigabe	Acknowledgement escape release
O_CL	Ausgang Zuhaltung	Output locking-control
FO_CL	Sicherer Ausgang Zuhaltung	Failsafe output locking-control

Übersicht der Kommunikationsdaten (Nur bei Systemen mit einem Busmodul MBM):
Overview of the communication data (only for systems with a Bus module MBM):

Input	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Ethernet [®] standard	LM_E_G	LM_E_ER	LM_E_SM1	LM_E_SMO	LM_I_UK	LM_I_SK	LM_I_OD	LM_I_OT
1st Byte	-	-	-	-	LM_I_OL	LM_I_OT	LM_I_OD	-
2nd Byte	-	-	-	-	-	-	-	-
3rd Byte	-	-	-	-	-	-	-	-
Diagnose Byte (pluggable)								
Ethernet [®] SAFE	LM_FI_UK	LM_FI_SK						
2nd Bit	1st Bit							
Output	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Ethernet [®] standard	LM_ACK_G	LM_ACK_ER	-	-	-	-	-	LM_O_CL
1st Byte	-	-	-	-	-	-	-	-
Ethernet [®] SAFE	LM_FO_CL							
1st Bit								

*) Ethernet Protokoll in Abhängigkeit des verwendeten MBM-Busmoduls / Ethernet protocol according to the used MBM-Busmodule

Bei Verwendung mit Zuhaltmodul MGB2-BR oder MGB2-BP / When used with locking-module MGB2-BR or MGB2-BP

Anschlussstyp P Connection type P

Pos	S1	H1	S2	H2	S3	H3
1	NOT-HALT Taster beleuchtet	Emergency stop illuminated	Taster beleuchtet	Push-button illuminated	Taster beleuchtet	Push-button illuminated
2						
3						

Bezeichnung Designation Beschreibung Description

Bezeichnung Designation	Beschreibung	Description
SM	Submodul	Sub module
E_Sx	Fehler Sx	Error Sx
I_Sx	Eingang Sx	Input Sx
O_Hx_B	Ausgang Ansteuerung Hx blinken	Output activation Hx to blink
O_Hx	Ausgang Ansteuerung Hx	Output activation Hx
FI_ES	Sicherer Eingang Not-Halt	Safety input emergency stop

Übersicht der Kommunikationsdaten (Nur bei Systemen mit einem Busmodul MBM):
Overview of the communication data (only for systems with a Bus module MBM):

Ethernet [®] standard	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
1st Byte	-	-	SM_E_S1	Diagnose Byte (pluggable)				
2nd Byte	-	-	-	-	-	-	-	-

Key number Description

1	Explanation of the bit identifiers
2	EtherCAT input bytes
3	FSOE input bits
4	EtherCAT output bytes
5	FSOE output bits
6	Connection type
7	Configuration information

Fig. 3: Example data sheets, locking module (left) and submodule (extract, right)

10.8. System layout and layout of the data areas in the control system

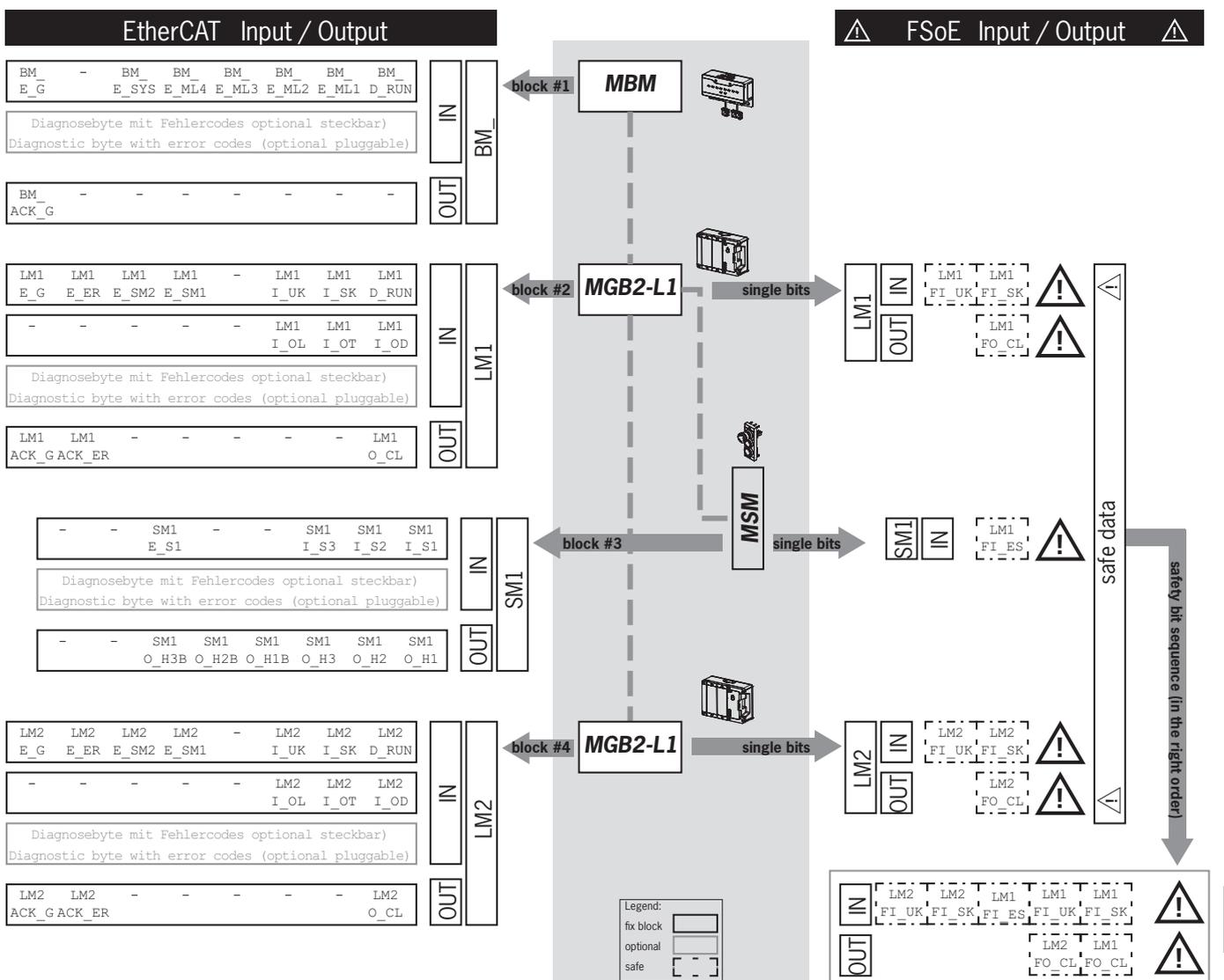
Due to its modular layout, the MLI system offers you a very large degree of flexibility. This flexibility also applies to the use of the communication data. The data areas that the system occupies in your control system are dependent on your system layout.

Every module has fixed communication data that are permanently assigned when the modules are combined in the configuration software for your control system. For some modules and submodules, there are also optional data that you can evaluate. These can be more detailed diagnostic functions, for example.

The following graphic is intended to make it clear which rules must be used to combine the data blocks from the individual modules and submodules. A distinction is made between non-safe EtherCAT data and safe FSoE data.

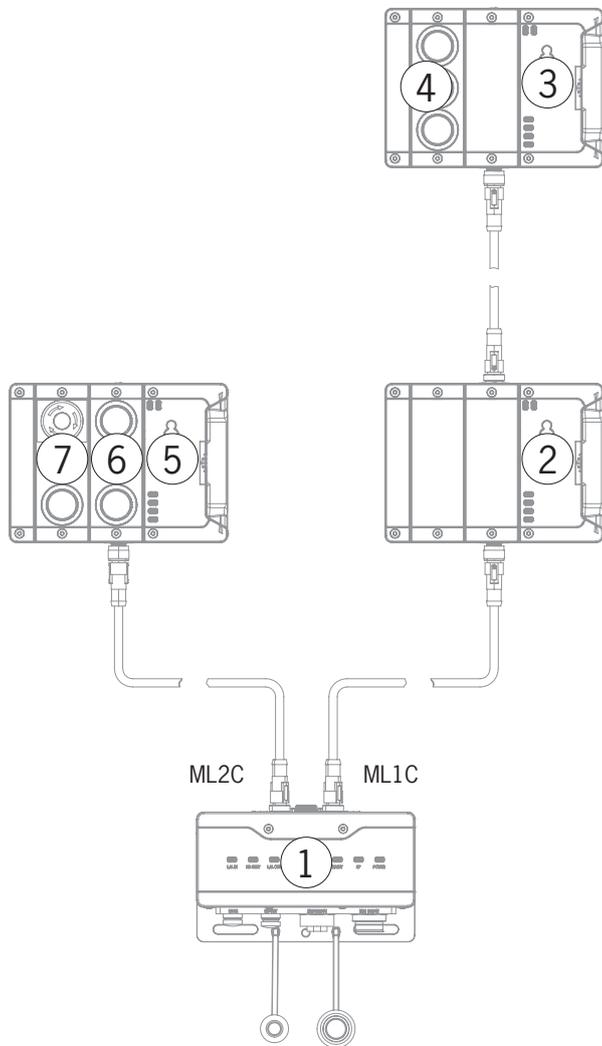
While EtherCAT data are always incorporated by bytes (*block #1 ... #4*), the data are always incorporated by individual bits for FSoE data (*single bits* in the figure below). This means you must make sure you provide enough safe memory for FSoE data.

The following example shows a typical system layout with the bus module (BM1) to which two locking modules (LM1 and LM2) are connected on one line. The first locking module (LM1) also contains a submodule (SM1) with one emergency stop and two pushbuttons. Based on this example, you can see the composition of the communication data.



The individual data blocks or bits are always combined in the same sequence as the system layout. Here the counting is always started at the bus module (1) and then continued from the first to the last modules on a line. If there are two lines, the complete first line on ML1C (2...4 in the figure below) is counted first and then the complete second line on ML2C (5...7 in the figure below). Submodules in a module are counted immediately after the module in which they are inserted before the count continues with the next module. For submodules, the SLOT number defines the sequence.

The following figure is intended to clarify the counting sequence. In chapter 10.12. *Configuring and setting parameters for modules and submodules on page 30*, it is explained in detail how this aspect functions.



10.9. EtherCAT data bytes

Each module or submodule sends specific, non-safe communication data. The following chapters provide an overview of the most important module types and their data. You can find item-specific information on which data blocks your modules or submodules contain on the data sheet for the respective device (see chapter 10.7. *Information on the related data sheets*).

The following modules can be present in various combinations in an MLI system:

- A bus module MBM (contains everything necessary for a bus connection).
- Several interlocking/locking modules, MGB2-I or MGB2-L (together with the handle module, they form an interlocking device with or without guard locking).
- Several expansion modules MCM
- Several submodules MSM

Each module or submodule occupies a certain number of EtherCAT data bytes in the input and output areas of the control system.

With some modules and submodules, you have the choice between a **standard configuration (basic)** that has basic status, signaling and control functions or an **extended configuration** that also contains an additional byte with exact error codes for diagnostic purposes.

10.10. FSoE data bytes

Safe FSoE data are transmitted in addition to the non-safe EtherCAT data. These data include all information on the position of the bolt tongue and guard locking on an interlocking or locking module MGB2, emergency stop and enabling switch or safe inputs X, for example.

While EtherCAT data are always incorporated by bytes, the data for FSoE are always incorporated by individual bits. This means you must make sure you provide enough safe memory for FSoE data.

The following FSoE data blocks are provided:

- 2 input bytes and 2 output bytes
- 4 input bytes and 4 output bytes
- 8 input bytes and 8 output bytes

Protocol-specific data are still additionally appended to these device-specific data blocks.

All device-specific data bits are present in parallel in the non-safe EtherCAT data area and can be used as status bits there.



Important!

Never use the status bits for safety functions!

10.10.1. Data block for FSoE



Important!

For the scope of the safe bits, refer to the associated data sheet for your device or set. Use only bits that are specified according to the data sheet. Safe bits are marked there with a warning symbol and bounded with a dotted line.

10.11. Integrating in EtherCAT and FSoE



NOTICE

The parameters *Update time* and *FSoE Watchdog Time* have a decisive effect on the reaction time of the safety function. The safety function could be lost if the reaction times are too long.

You will find a list of all parameters that can be set in chapter 10.12.2 on page 35.



Important!

You will require the corresponding ESI files in XML format to integrate the system:

- EUCHNER_MBM_ESI.xml
- EUCHNER_MBM_Modules.xml

Both ESI files must always be used!

- EUCHNER_MBM_ESI.xml contains all information about the MBM modules and data transfer.
- EUCHNER_MBM_Modules.xml contains the description of all modules connected to an MBM.

You will find the ESI files in the download area at www.euchner.com. Always use the latest ESI files.

The ESI file does not necessarily have to be updated on replacement. However, all new modules might not be available in this case.

Prior to setup, the ESI file must be imported into the configuration software for the control system (see chapter 10.11. *Integrating in EtherCAT and FSoE* on page 28 and the control system manual).

In the download area, you will find application examples in which integration into different system environments is described.

You must perform the following steps to integrate the system in EtherCAT:

1. Configure the system with the configuration software for the control system and set the parameters.

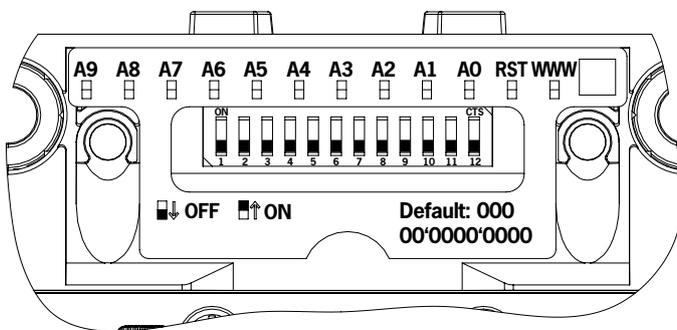
The following EtherCAT parameters must be set:

- Update time:
Recommendation [application specific]

The following FSoE parameters must be set in the bus module parameters of the safety program:

- FSoE address
- Watchdog Time (time during which the control system expects a response from the FSoE device): [xxx ms]. Factory setting from ESI file: [100 ms].

2. Set the FSoE address on the bus module MBM using the DIP switches.



Important: Identical addresses must be set in the control system and on the device.

3. Link safe bits.
4. If necessary, set additional parameters for the individual modules. You will find an overview of the possible parameters in chapter 10.12.2. *Setting parameters for modules and submodules* on page 35.

5. Save the configuration and transfer it to the system.

A scan of the EtherCAT network enters all modules and submodules with basic diagnostics in use into the *Slot Configuration*.

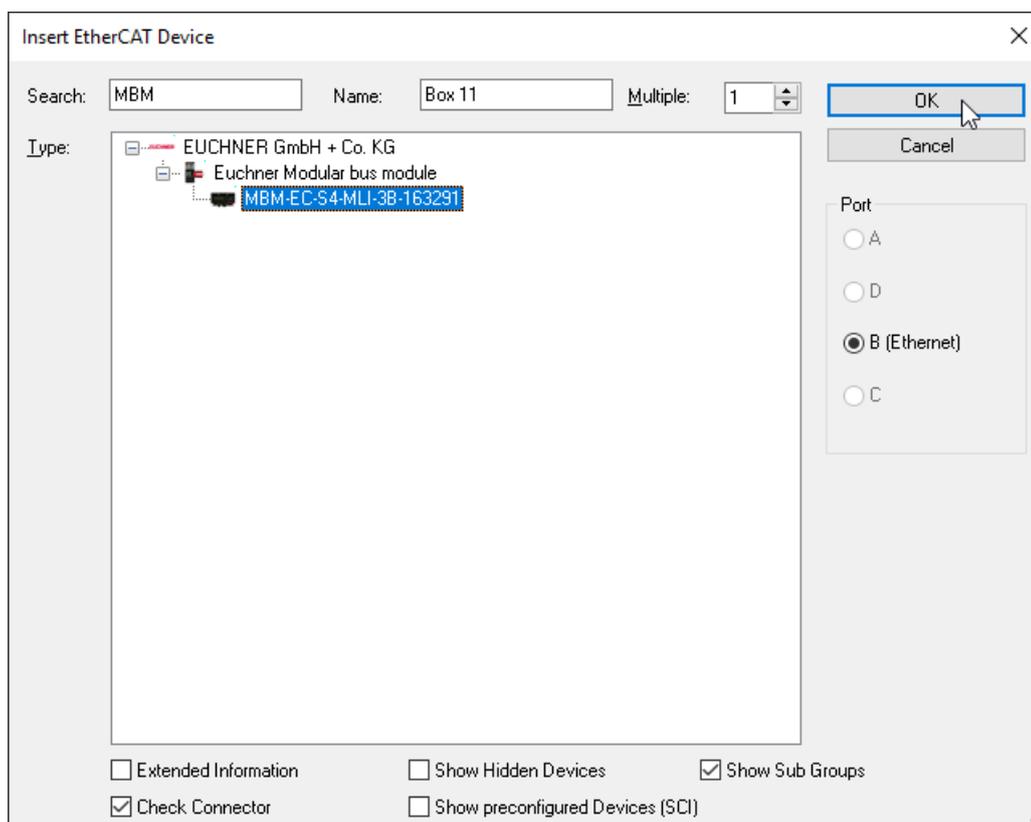
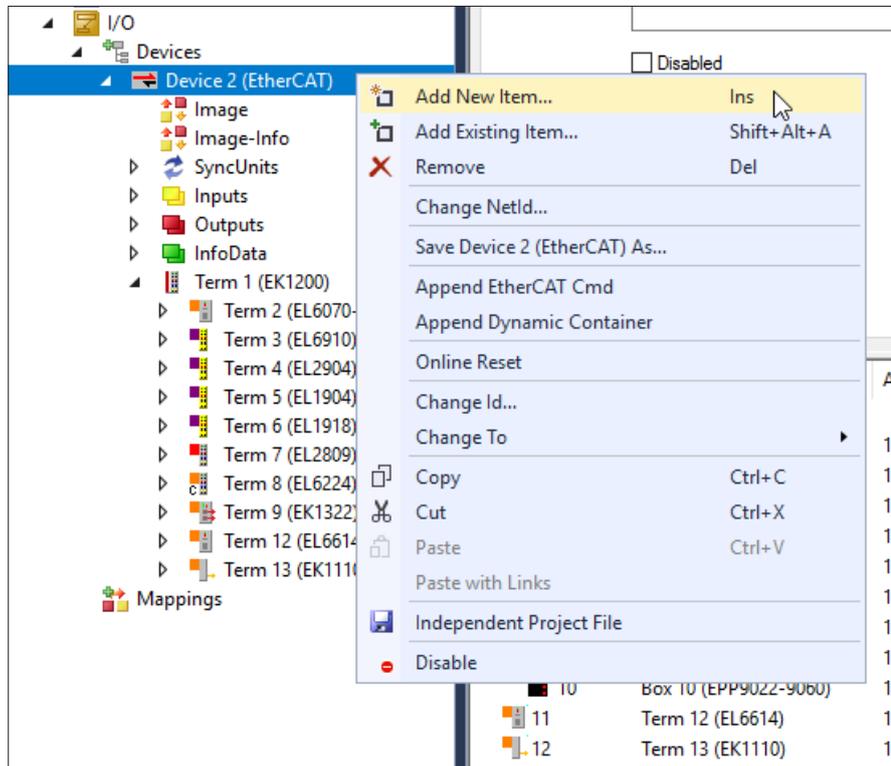
An *8-byte Module* is entered into the *Safety Slot* and the *Extended Module* into the *Diagnostic Slot*. Any changes must be performed manually afterward.

10.12. Configuring and setting parameters for modules and submodules

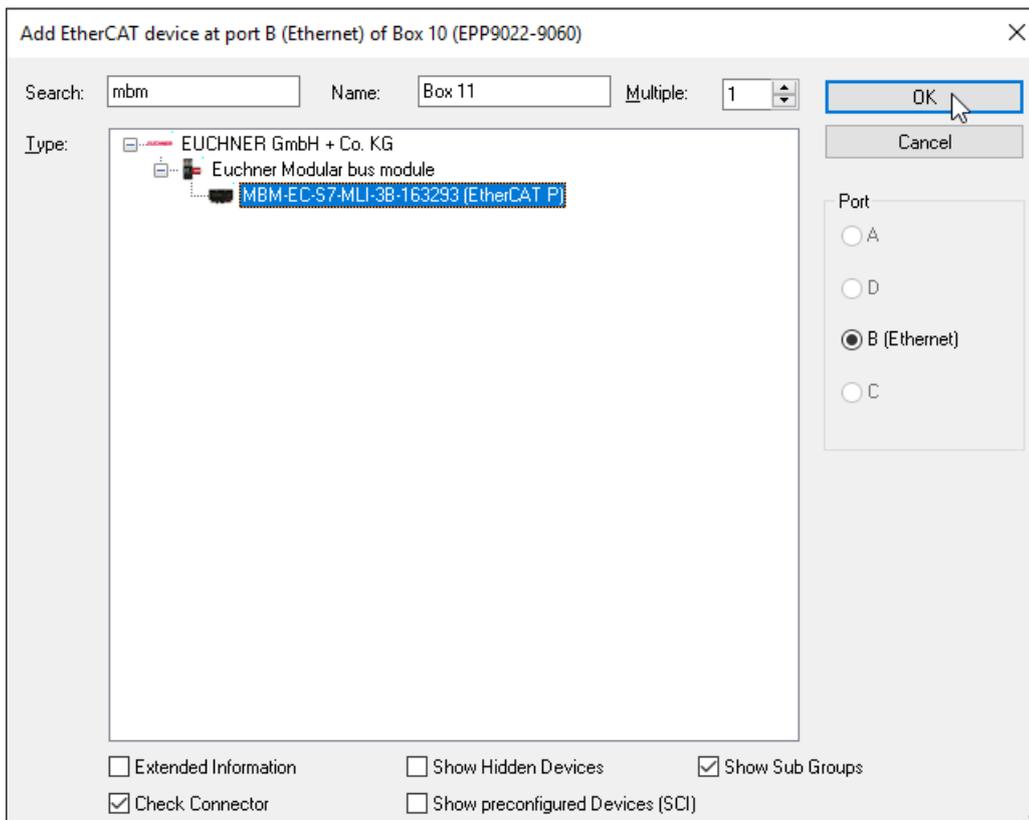
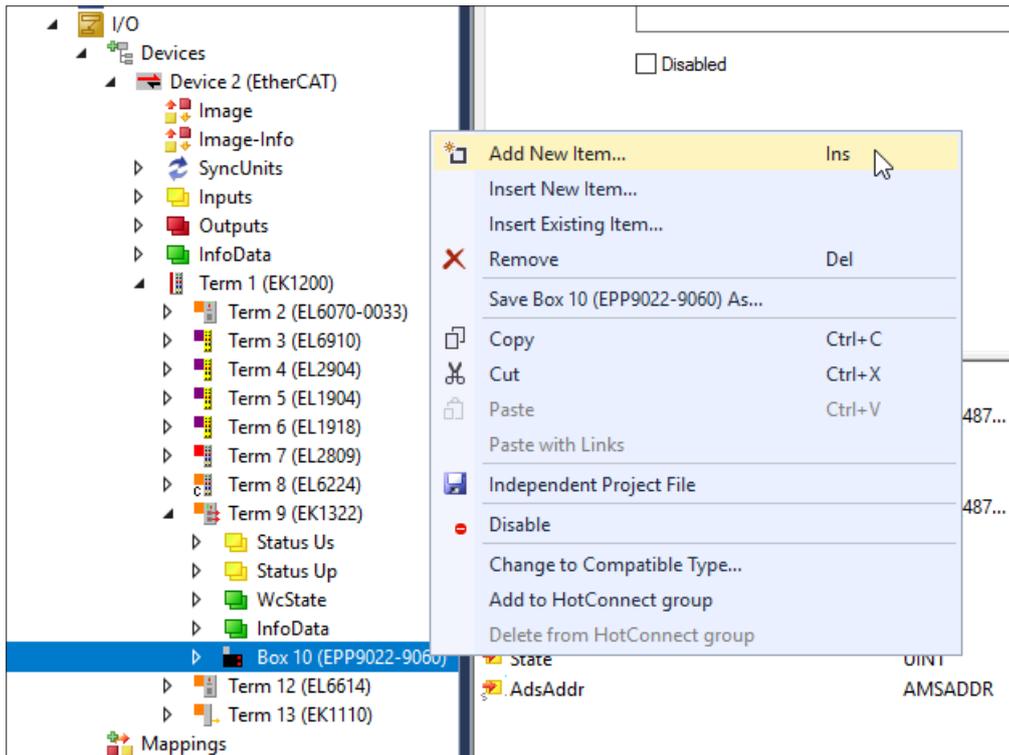
To be able to use the individual modules and submodules, these must be configured and the parameters set correspondingly in the configuration software for your control system. The following chapters describe these steps based on the example of the TwinCAT 3 configuration software from Beckhoff.

10.12.1. Combining modules and submodules

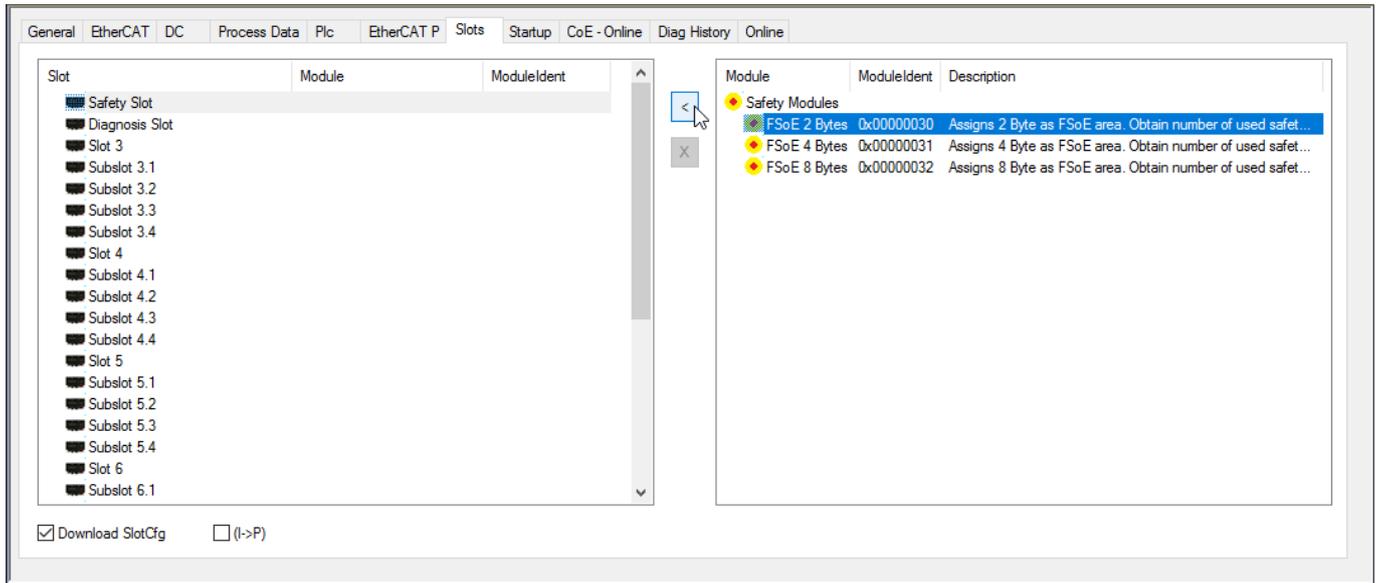
Add MBM EtherCat:



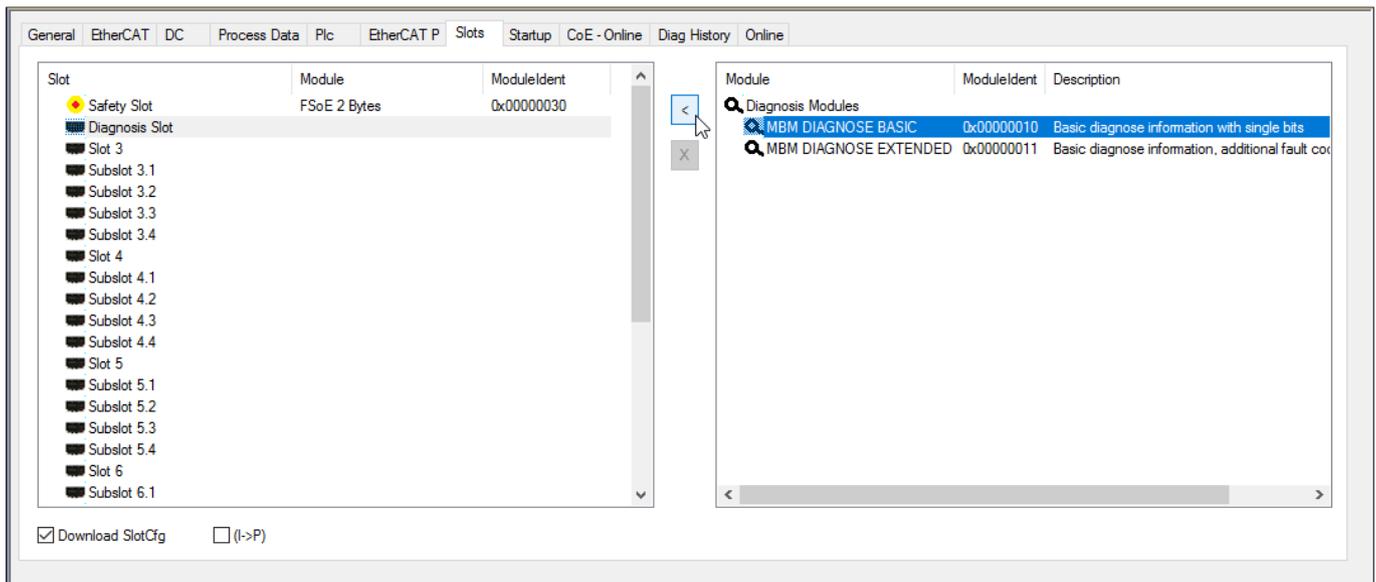
Add MBM EtherCAT P:



Add a suitable FSoE data module to the Safety Slot. It must be large enough that there is space for the individual safe data bits for the modules/submodules in your system. On this topic, see also chapter 10.8. *System layout and layout of the data areas in the control system on page 25.*



Then add the suitable diagnostic module.



All further modules and submodules must then be added to the corresponding slots and subslots such that all devices are displayed in the correct order. Only as many subslots as actually used in the corresponding module will be occupied.

First create an exact representation of your system.

The individual modules are listed in the Slot view with order number and item designation.

The screenshot shows the 'Slots' tab in the software interface. On the left, the 'Slot' view lists the following modules:

Slot	Module	ModuleIdent
Safety Slot	FSoE 2 Bytes	0x00000030
Diagnosis Slot	MBM DIAGNOSE BASIC	0x00000010
Slot 3		
Subslot 3.1		
Subslot 3.2		
Subslot 3.3		
Subslot 3.4		
Slot 4		
Subslot 4.1		
Subslot 4.2		
Subslot 4.3		
Subslot 4.4		
Slot 5		
Subslot 5.1		
Subslot 5.2		
Subslot 5.3		
Subslot 5.4		
Slot 6		
Subslot 6.1		

On the right, the 'Module' list shows the following modules:

Module	ModuleIdent	Des
MGB2 Modular locking module		
MGB2-I-MLI-U-Y0000-JJ-157955 Diagnose Basic	0x02690300	MGI
MGB2-I-MLI-U-Y0000-JJ-157955 Diagnose Extended	0x02690301	MGI
MGB2-L1-MLI-U-Y0000-BJ-136776 Diagnose Basic	0x02164800	MGI
MGB2-L1-MLI-U-Y0000-BJ-136776 Diagnose Extended	0x02164801	MGI
MGB2-L2-MLI-U-Y0000-BJ-156392 Diagnose Basic	0x0262E800	MGI
MGB2-L2-MLI-U-Y0000-BJ-156392 Diagnose Extended	0x0262E801	MGI
MGB2-L1-MLI-M-Y0000-BJ-158698 Diagnose Basic	0x026BEA00	MGI
MGB2-L1-MLI-M-Y0000-BJ-158698 Diagnose Extended	0x026BEA01	MGI
MGB2-L2-MLI-M-Y0000-BJ-158711 Diagnose Basic	0x026BF700	MGI
MGB2-L2-MLI-M-Y0000-BJ-158711 Diagnose Extended	0x026BF701	MGI
MCM Modular control module		
MCM-MLI-Y00000000-JJ-157854 Diagnose Basic	0x02689E00	MC1
MCM-MLI-Y00000000-JJ-157854 Diagnose Extended	0x02689E01	MC1
MCM-MLI-Y00000000-JJ-157854 Diagnose Basic with Stacklight	0x02689E02	MC1
MCM-MLI-Y00000000-JJ-157854 Diagnose Extended with Stacklight	0x02689E03	MC1
MCM-MLI-Y0000-JJ-164241 Diagnose Basic	0x02819100	MC1
MCM-MLI-Y0000-JJ-164241 Diagnose Extended	0x02819101	MC1

The screenshot shows the 'Slots' tab in the software interface. On the left, the 'Slot' view lists the following modules:

Slot	Module	ModuleIdent
Safety Slot	FSoE 4 Bytes	0x00000031
Diagnosis Slot	MBM DIAGNOSE BASIC	0x00000010
Slot 3	MGB2-L1-MLI-U-Y0000-BJ-...	0x02164801
Subslot 3.1		
Subslot 3.2		
Subslot 3.3		
Subslot 3.4		
Slot 4		
Subslot 4.1		
Subslot 4.2		
Subslot 4.3		
Subslot 4.4		
Slot 5		
Subslot 5.1		
Subslot 5.2		
Subslot 5.3		
Subslot 5.4		
Slot 6		

On the right, the 'Module' list shows the following modules:

Module	ModuleIdent	De
MSM-1-P-CA-A0Q0Q0-H2-165632 Diagnose Extended	0x02870001	1
MSM-1-P-CA-BPP-SW-ID-9000001 Diagnose Basic	0x89544100	1
MSM-1-P-CA-BPP-SW-ID-9000001 Diagnose Extended	0x89544101	2
MSM-1-P-CA-PP0-SW-ID-9000002	0x89544200	2
MSM-1-P-CA-PPP-SW-ID-9000003	0x89544300	3
MSM-1-P-CA-PPW-SW-ID-9000004 Diagnose Basic	0x89544400	2
MSM-1-P-CA-PPW-SW-ID-9000004 Diagnose Extended	0x89544401	2
MSM-1-R-CA-BPM-SW-ID-9000005 Diagnose Basic	0x89544500	1
MSM-1-R-CA-BPM-SW-ID-9000005 Diagnose Extended	0x89544501	1
MSM-1-P-CA-APP-SW-ID-9000006 Diagnose Basic	0x89544600	1
MSM-1-P-CA-APP-SW-ID-9000006 Diagnose Extended	0x89544601	1
MSM-1-P-CA-B0P-SW-ID-9000007 Diagnose Basic	0x89544700	1
MSM-1-P-CA-B0P-SW-ID-9000007 Diagnose Extended	0x89544701	1
MSM-1-P-CA-JPP-SW-ID-9000008	0x89544800	1
MSM-1-P-CA-JPP-SW-ID-9000008	0x89544900	1
MSM-1-P-CA-P0P-SW-ID-9000010	0x89544A00	2
MSM-1-P-CA-0P0-SW-ID-9000011	0x89544B00	1
MSM-1-P-CA-P00-SW-ID-9000012	0x89544C00	1

The individual modules are listed in the hardware catalog with item designation and order number. The submodules are listed with item designation and software ID (SW-ID). Older submodules without a software ID on the type label are listed with item designation and order number.

You will find this information on the type labels on the modules/submodules (see also chapter 10.8 on page 25).

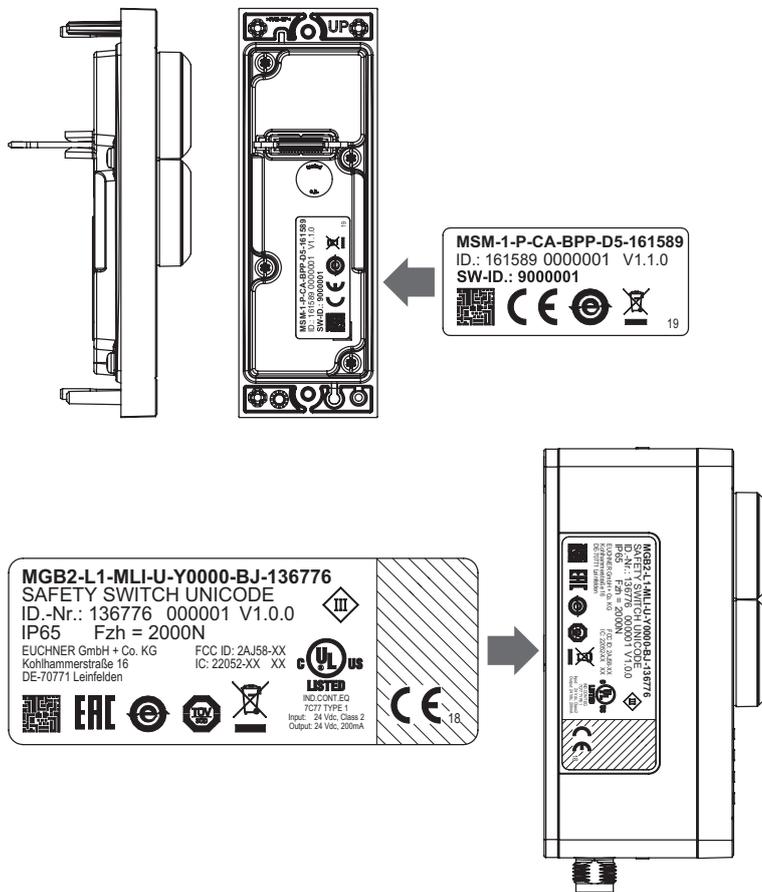


Fig. 4: Type labels on the modules/submodules (using MSM and MGB2 as examples)

Factory-equipped devices include an additional type label on the module. This label contains the SW IDs of the submodules in the module.

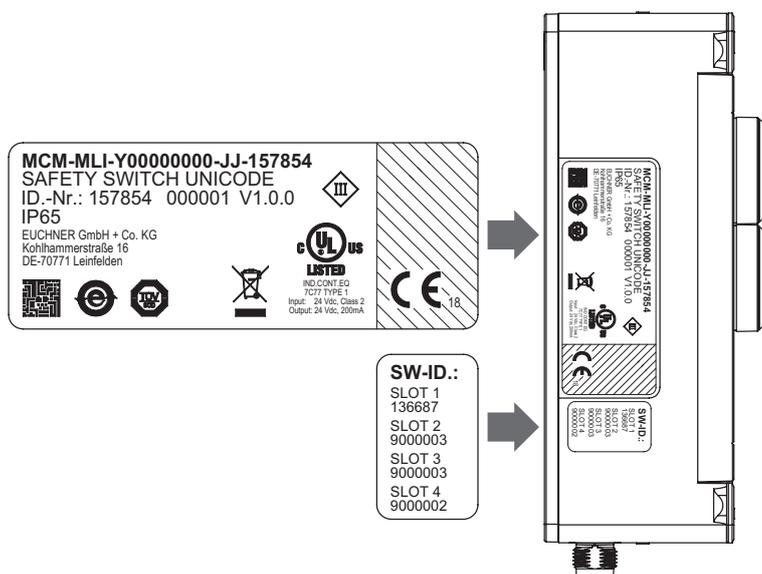


Fig. 5: Type labels on devices factory-equipped with submodules (using MCM as an example)

The figure below shows an example system layout.

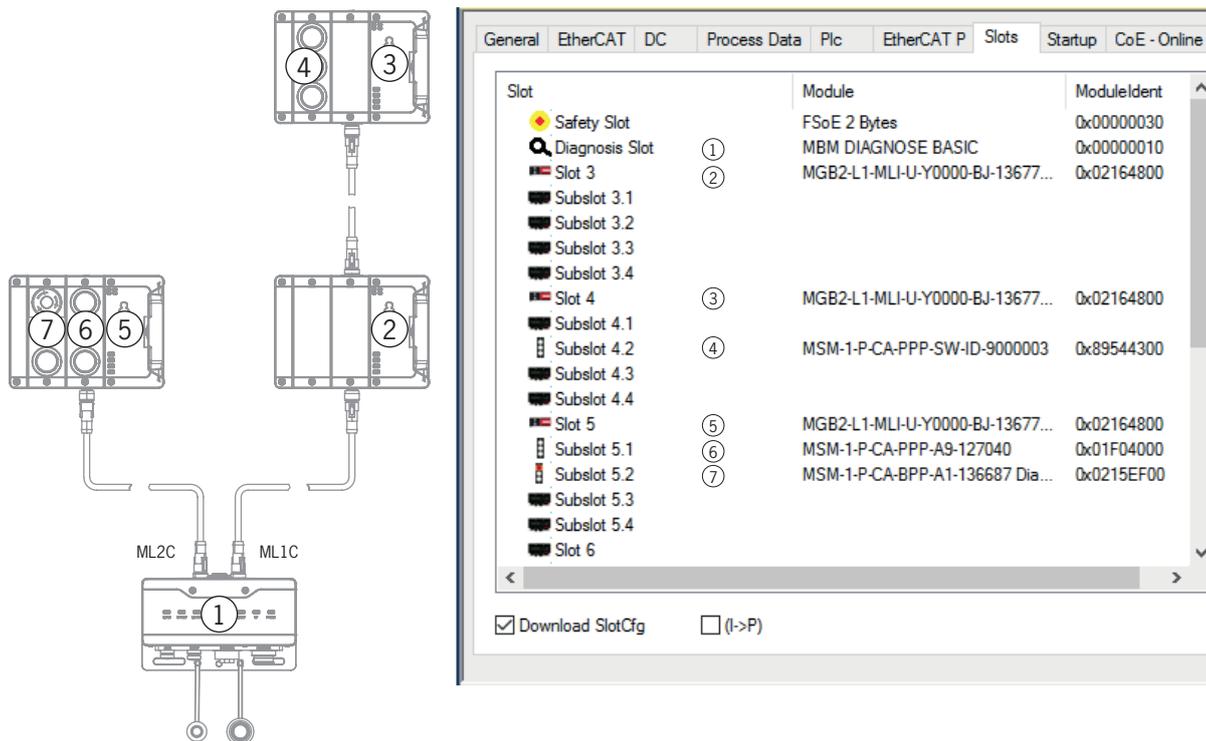
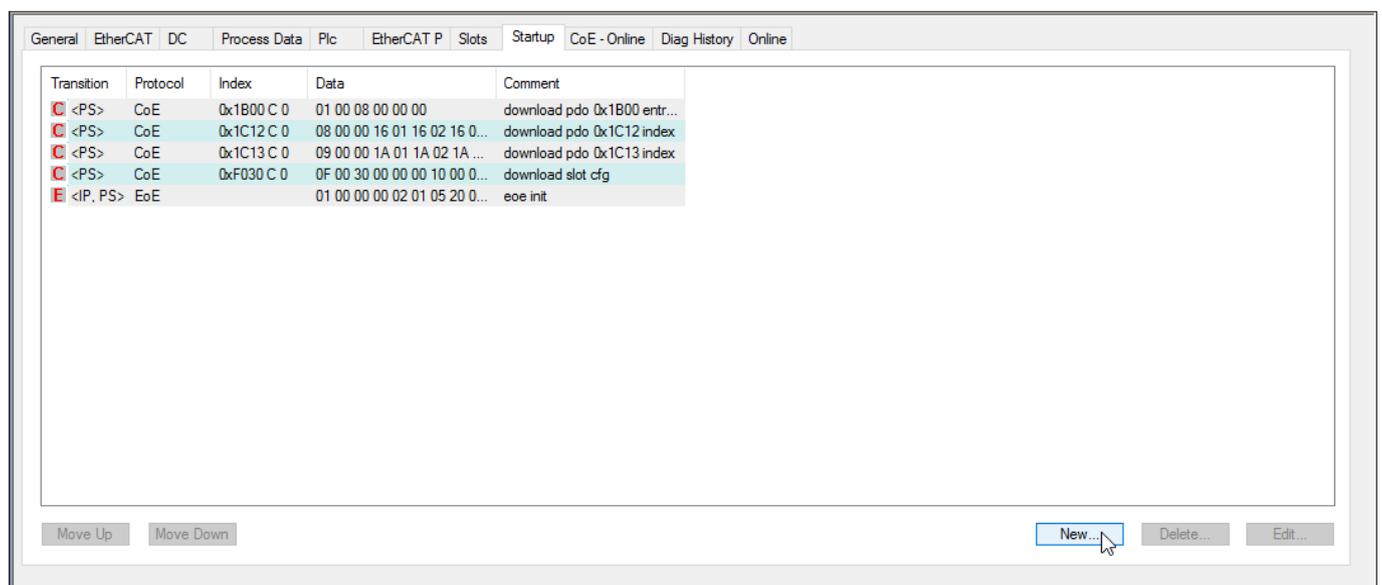


Fig. 6: Example system layout

10.12.2. Setting parameters for modules and submodules

The modules and submodules are parametrized via the startup configuration.

The corresponding parameters can be saved there for each occupied slot via the respective SubIndex. You will find an overview of the possible parameters in chapter 10.12.3. *List of the parameters that can be set per module/submodule on page 37.*



Edit CANopen Startup Entry [X]

Transition:
 I -> P
 P -> S S -> P
 S -> O O -> S

Index (hex):
 Sub-Index (dec):
 Validate Complete Access

Data (hexbin): Hex Edit...
 Validate Mask:
 Comment: Edit Entry...

Index	Name	Flags	Value
10F1:0	Error Settings		> 2 <
10F3:0	Diagnosis History		> 5 <
10F8	Timestamp Object	RW P	0x0
1C32:0	SM output parameter		> 32 <
1C33:0	SM input parameter		> 32 <
8009:0	Safety Slot Configuration		> 4 <
8019:0	Diagnosis Slot Configuration		> 4 <
8029:0	Slot 3 Configuration		> 4 <
8029:01	SubIndex 001	RW	0x00 (0)
8029:02	SubIndex 002	RW	0x00 (0)
8029:03	SubIndex 003	RW	0x00 (0)
8029:04	SubIndex 004	RW	0x00 (0)
8039:0	Subslot 3.1 Configuration		> 4 <

Set Value Dialog [X]

Dec: OK Cancel
 Hex: Cancel
 Float:

 Bool: 0 1 Hex Edit...
 Binary:
 Bit Size: 1 8 16 32 64 ?

10.12.3. List of the parameters that can be set per module/submodule

Module/submodule	EtherCAT, FSoE	Parameter	Setting range / [default value]	Description	
Bus module MBM	EtherCAT	IP address		Can be optionally set via TwinCAT 3 for web servers	
	FSoE	FSoE address	1 ... 1023	Address of the FSoE device. This address must match the DIP switch setting on the device.	
		Watchdog Time	100 ... 5000 ms [100]	Time within which the device must react to a control system request. Error if time exceeded.	
Locking module MGB2	EtherCAT	Solenoid control from the standard program Important: Setting has an effect on the safety function (see the operating instructions of your locking module for details)	Bit 0	Solenoid control only by <i>Safe Bit</i>	For MGB2-L1: Here you can set whether the guard locking solenoid is additionally to be controlled using a non-safe bit. For MGB2-L2: Here you can set whether a) The guard locking solenoid is additionally to be controlled using a non-safe bit. Yes is set for this purpose b) The guard locking solenoid is to be controlled using only a non-safe bit. Yes is set for this purpose. The <i>Solenoid control from the safety program</i> parameter must be set to <i>No</i> for this purpose c) Guard locking is not to be used at all. <i>No</i> is set for this purpose. The <i>Solenoid control from the safety program</i> parameter must also be set to <i>No</i> for this purpose
			Bit 1	Solenoid control only by <i>Non Safe Bit</i> (applies only to MGB2-L2)	
			[Bit 0+1]	Solenoid control with <i>Safe Bit</i> AND <i>Non Safe Bit</i>	
	Escape release alarm	Bit 2	Here you can set whether the actuation of the escape release is to cause an error message.		
Submodules	EtherCAT	Submodule alignment	[0 = none] 1 = top 2 = bottom	For submodules on which installation rotated by 180° cannot result in incorrect operation or functional problems, the alignment check can be disabled here. With <i>Top</i> or <i>Bottom</i> it is checked whether the position marking for S1 is at the <i>top</i> or <i>bottom</i> of the submodule (see data sheet for the submodule for the marking).	
Submodules with illuminated control elements or submodules with indicators or stacklight for expansion module MCM	EtherCAT	Flashing frequency H1	1 ... 255 (corresponds to 0.1 ... 25.5 Hz)	Here you can set the frequency at which the indicator is to flash. Prerequisite: corresponding output bit for the flashing function must be set.	
		Flashing frequency H2	1 ... 255 (corresponds to 0.1 ... 25.5 Hz)		
		Flashing frequency H3	1 ... 255 (corresponds to 0.1 ... 25.5 Hz)		
		Flashing frequency H4 (only for stacklight)	1 ... 255 (corresponds to 0.1 ... 25.5 Hz)		



Important!

- › The decimal values 0, 2, 4 and 6 are not allowed with an MGB2-L1 locking module and will lead to a parametrization error.
The decimal value 4 is not allowed with an MGB2-L2 locking module and will lead to a parametrization error.

10.13. Line swap

During the first starting process, the current MLI topology will be saved if the control system configuration matches the MLI topology.

When the system is restarted, the bus module detects if the position of an MLI device has changed or the device is being operated on a different MLI line.

The bus module additionally reports an error if devices were removed or added.

This is intended to prevent devices that were incorrectly connected after servicing from entering safe mode, for example.

If the system reports a line swap error, the MLI topology must be checked and corrected if necessary. Once the MLI topology matches the stored topology again, the system enters normal operation again after the restart.

Replacement devices are not recognized as errors if there are no major changes in the safe data of the MLI devices. In this case, the user is responsible for testing the safe function.

An intentional change of the MLI topology must be reset via factory reset (see chapter 12.3. *Resetting system to factory settings (factory reset) on page 44*). The MLI topology will be saved the next time the system is started.

10.14. Replacing submodules



CAUTION

Risk of damage to equipment or malfunction as a result of uncontrolled machine stop.

- The communication within the system is interrupted by the replacement of a submodule, and the safe bits are reset. If a process is running, this situation can result in an uncontrolled stop and damage to the installation or the product. Before replacement, make sure the installation is in a suitable operating status.



NOTICE

Pay attention to the information on the replacement of a submodule in the operating instructions for the related module. On submodules with a safety function, the correct function must be tested after replacement before the system enters normal operation again.

The replacement of submodules MSM while in operation is also possible (pay attention to safety note above). As soon as the system detects a correct submodule, the submodule is ready for operation. The system reacts as follows on a replacement:

1. If the submodule MSM is removed, the SLOT LED illuminates red, interrupted by 1x green flash. In addition, the SF LED on the bus module MBM illuminates red.
2. If the submodule MSM contains a safety function, the related bit on the bus is cleared as soon as the submodule has been removed.
3. If an identical submodule is inserted with the same alignment, the fault display goes out and the bit is transmitted on the bus again to suit the actual situation.

10.15. Replacing modules



CAUTION

Risk of damage to equipment or malfunction as a result of uncontrolled machine stop.

- The communication within the system is interrupted by the replacement of a module, and the safe bits are reset. If a process is running, this situation can result in an uncontrolled stop and damage to the installation or the product. Before replacement, make sure the installation is in a suitable operating status.

Modules (e.g. locking module or expansion module) can be replaced only in combination with a restart of the overall system. On the disconnection of the module connection, the system enters into a fault state. The related module and all downstream modules remain inactive until the overall system is restarted (fault state).

10.16. Changing the configuration

Changes to the configuration of the overall system must always be made in the configuration software for your control system (see chapter 10.11. *Integrating in EtherCAT and FSoE on page 28*). Depending on the change, a factory reset might also be necessary.

11. Overview of data blocks for modules and submodules



Important!

- › You will find the exact data structure for your device on the related data sheet.
- › With some modules and submodules, you have the choice between a **standard configuration (basic)** that has basic status, signaling and control functions or an **extended configuration** that also contains an additional byte with exact error codes for diagnostic purposes.
- › The output data (OUT) evaluated internally in the bus module MBM are set to 0x00 (cleared) on:
 1. Power on (application of the power supply)
 2. EtherCAT connection interruption (e.g. disconnection of terminal plug)
 3. PLC STOP (IOPS=BAD)

11.1. Data blocks for bus module MBM

11.1.1. Safe bits

Bus modules do not have any dedicated safe bits.

11.1.2. Non-safe bits

Standard configuration (basic)	Extended configuration with additional diagnostics byte																																
<table border="1" style="width: 100%;"> <tr> <td style="width: 25%;">BM_</td> <td style="width: 25%;">-</td> <td style="width: 25%;">BM_</td> <td style="width: 25%;">-</td> <td style="width: 25%;">-</td> <td style="width: 25%;">BM_</td> <td style="width: 25%;">BM_</td> <td style="width: 25%;">BM_</td> </tr> <tr> <td>E_G</td> <td></td> <td>E_SYS</td> <td></td> <td></td> <td>E_ML2</td> <td>E_ML1</td> <td>D_RUN</td> </tr> </table> <div style="text-align: right; border: 1px solid black; padding: 2px;">IN</div>	BM_	-	BM_	-	-	BM_	BM_	BM_	E_G		E_SYS			E_ML2	E_ML1	D_RUN	<table border="1" style="width: 100%;"> <tr> <td style="width: 25%;">BM_</td> <td style="width: 25%;">-</td> <td style="width: 25%;">BM_</td> <td style="width: 25%;">-</td> <td style="width: 25%;">-</td> <td style="width: 25%;">BM_</td> <td style="width: 25%;">BM_</td> <td style="width: 25%;">BM_</td> </tr> <tr> <td>E_G</td> <td></td> <td>E_SYS</td> <td></td> <td></td> <td>E_ML2</td> <td>E_ML1</td> <td>D_RUN</td> </tr> </table> <div style="text-align: right; border: 1px solid black; padding: 2px;">IN</div>	BM_	-	BM_	-	-	BM_	BM_	BM_	E_G		E_SYS			E_ML2	E_ML1	D_RUN
BM_	-	BM_	-	-	BM_	BM_	BM_																										
E_G		E_SYS			E_ML2	E_ML1	D_RUN																										
BM_	-	BM_	-	-	BM_	BM_	BM_																										
E_G		E_SYS			E_ML2	E_ML1	D_RUN																										
<table border="1" style="width: 100%;"> <tr> <td style="width: 25%;">BM_</td> <td style="width: 25%;">-</td> </tr> <tr> <td>ACK_G</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> <div style="text-align: right; border: 1px solid black; padding: 2px;">OUT</div>	BM_	-	-	-	-	-	-	-	ACK_G								<p style="text-align: center; color: gray;">Diagnosebyte mit Fehlercodes optional steckbar Diagnostic byte with error codes (optional pluggable)</p> <table border="1" style="width: 100%;"> <tr> <td style="width: 25%;">BM_</td> <td style="width: 25%;">-</td> </tr> <tr> <td>ACK_G</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> <div style="text-align: right; border: 1px solid black; padding: 2px;">OUT</div>	BM_	-	-	-	-	-	-	-	ACK_G							
BM_	-	-	-	-	-	-	-																										
ACK_G																																	
BM_	-	-	-	-	-	-	-																										
ACK_G																																	

Input/output	Bit identifier	Meaning	Condition for setting	Condition for resetting
Input	BM_D_RUN	Diagnostics run mode	Device in operation	Device is not supplying any data
	BM_E_ML1	Line 1 error status bit	Fault on a module OR submodule OR EMC problem OR max. cable length exceeded	Automatic if error rectified OR acknowledgment bit BM_ACK_G is set for 500 ms (min. 350 ms and max. 750 ms)
	BM_E_ML2	Line 2 error status bit	Fault on a module OR submodule OR EMC problem OR max. cable length exceeded	Automatic if error rectified OR acknowledgment bit BM_ACK_G is set for 500 ms (min. 350 ms and max. 750 ms)
	BM_E_SYS	Overall system error status bit	Any error in the overall system	Automatic if error rectified OR acknowledgment bit BM_ACK_G is set for 500 ms (min. 350 ms and max. 750 ms)
	BM_E_G	Error status bit for general module error	Error in the module	Automatic if error rectified OR acknowledgment bit BM_ACK_G is set for 500 ms (min. 350 ms and max. 750 ms)
Output	BM_ACK_G	Acknowledgment bit for general errors	Control via PLC Resets error bit BM_E_G. Acknowledgment bit must be set for 500 ms (min. 350 ms and max. 750 ms).	

11.2. Data blocks for interlocking/locking module MGB2-I / MGB2-L

11.2.1. Safe bits

Input/output	Bit identifier	Meaning	Condition for setting	Condition for resetting
Input	LM_FI_SK	Safe input Door position	Door closed and bolt tongue inserted into interlocking/locking module	Door open OR error in transponder
	LM_FI_UK	Safe input Guard lock monitoring (only for MGB2-L)	Door closed AND locked	Guard locking open OR error in guard locking
Output	LM_FO_CL	Safe control of guard locking (only for MGB2-L)	Control via PLC Set = guard locking released Not set = guard locking active	

11.2.2. Non-safe bits

Standard configuration (basic)	Extended configuration with additional diagnostics byte																																																													
<table border="1"> <tr> <td>LM_E_G</td> <td>LM_E_ER</td> <td>LM_E_SM2</td> <td>LM_E_SM1</td> <td>-</td> <td>LM_I_UK</td> <td>LM_I_SK</td> <td>LM_D_RUN</td> <td rowspan="2">IN</td> </tr> <tr> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>LM_I_OL</td> <td>LM_I_OT</td> <td>LM_I_OD</td> </tr> <tr> <td>LM_ACK_G</td> <td>LM_ACK_ER</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>LM_O_CL</td> <td>OUT</td> </tr> </table>	LM_E_G	LM_E_ER	LM_E_SM2	LM_E_SM1	-	LM_I_UK	LM_I_SK	LM_D_RUN	IN	-	-	-	-	-	LM_I_OL	LM_I_OT	LM_I_OD	LM_ACK_G	LM_ACK_ER	-	-	-	-	-	LM_O_CL	OUT	<table border="1"> <tr> <td>LM_E_G</td> <td>LM_E_ER</td> <td>LM_E_SM2</td> <td>LM_E_SM1</td> <td>-</td> <td>LM_I_UK</td> <td>LM_I_SK</td> <td>LM_D_RUN</td> <td rowspan="2">IN</td> </tr> <tr> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>LM_I_OL</td> <td>LM_I_OT</td> <td>LM_I_OD</td> </tr> <tr> <td colspan="9">Diagnosebyte mit Fehlercodes optional steckbar Diagnostic byte with error codes (optional pluggable)</td> </tr> <tr> <td>LM_ACK_G</td> <td>LM_ACK_ER</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>LM_O_CL</td> <td>OUT</td> </tr> </table>	LM_E_G	LM_E_ER	LM_E_SM2	LM_E_SM1	-	LM_I_UK	LM_I_SK	LM_D_RUN	IN	-	-	-	-	-	LM_I_OL	LM_I_OT	LM_I_OD	Diagnosebyte mit Fehlercodes optional steckbar Diagnostic byte with error codes (optional pluggable)									LM_ACK_G	LM_ACK_ER	-	-	-	-	-	LM_O_CL	OUT
LM_E_G	LM_E_ER	LM_E_SM2	LM_E_SM1	-	LM_I_UK	LM_I_SK	LM_D_RUN	IN																																																						
-	-	-	-	-	LM_I_OL	LM_I_OT	LM_I_OD																																																							
LM_ACK_G	LM_ACK_ER	-	-	-	-	-	LM_O_CL	OUT																																																						
LM_E_G	LM_E_ER	LM_E_SM2	LM_E_SM1	-	LM_I_UK	LM_I_SK	LM_D_RUN	IN																																																						
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LM_ACK_G	LM_ACK_ER	-	-	-	-	-	LM_O_CL	OUT																																																						

Input/output	Bit identifier	Meaning	Condition for setting	Condition for resetting
Input	LM_D_RUN	Diagnostics run mode	Device in operation	Device is not supplying any data
	LM_I_SK	Non-safe input Door and bolt position	Door closed and bolt tongue inserted into interlocking/locking module	Door open OR error in transponder
	LM_I_UK	Non-safe input Guard lock monitoring	Door closed AND locked	Guard locking open OR error in guard locking
	LM_E_SM1	Error status bit for submodule 1	Error in submodule	Automatic if error rectified
	LM_E_SM2	Error status bit for submodule 2	Error in submodule	Automatic if error rectified
	LM_E_ER	Error status bit for escape release	Actuation of the escape release This behavior must be set in the parameters.	Acknowledgment bit LM_ACK_ER is set for min. 50 ms
	LM_E_G	Error status bit for general module error	Error in module OR a submodule installed	Automatic if error rectified OR acknowledgment bit LM_ACK_G is set for min. 50 ms
	LM_I_OD	Non-safe input Door position	Door closed	Door open
	LM_I_OT	Non-safe input Bolt tongue	Bolt tongue inserted into interlocking/locking module	Bolt tongue not inserted into interlocking/locking module
Output	LM_I_OL	Non-safe input Guard locking	Guard locking active	Guard locking released
	LM_O_CL	Non-safe control of guard locking	Can be used as additional, non-safe control bit for guard locking. This behavior must be set in the parameters. Control via PLC Bits LM_FO_CL AND LM_O_CL set = guard locking released Bit LM_FO_CL OR LM_O_CL not set = guard locking active	
	LM_ACK_ER	Acknowledgment bit for escape release error	Control via PLC Resets error bit LM_E_ER. Acknowledgment bit must be set for 500 ms (min. 350 ms and max. 750 ms).	
	LM_ACK_G	Acknowledgment bit for general errors	Control via PLC Resets error bit LM_E_G. Acknowledgment bit must be set for 500 ms (min. 350 ms and max. 750 ms).	

11.3. Data blocks for expansion module MCM

Expansion modules can contain up to four submodules and evaluate them. They do not have any further dedicated function.

11.3.1. Safe bits

Expansion modules do not have any dedicated safe bits.

11.3.2. Non-safe bits

Standard configuration (basic)		Extended configuration with additional diagnostics byte																																	
<table border="1"> <tr> <td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>-</td><td>-</td><td>EM_</td> </tr> <tr> <td>E_G</td><td>E_SM4</td><td>E_SM3</td><td>E_SM2</td><td>E_SM1</td><td></td><td></td><td>D_RUN</td> </tr> </table>	EM_	EM_	EM_	EM_	EM_	-	-	EM_	E_G	E_SM4	E_SM3	E_SM2	E_SM1			D_RUN	IN	<table border="1"> <tr> <td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>-</td><td>-</td><td>EM_</td> </tr> <tr> <td>E_G</td><td>E_SM4</td><td>E_SM3</td><td>E_SM2</td><td>E_SM1</td><td></td><td></td><td>D_RUN</td> </tr> </table>	EM_	EM_	EM_	EM_	EM_	-	-	EM_	E_G	E_SM4	E_SM3	E_SM2	E_SM1			D_RUN	IN
EM_	EM_	EM_	EM_	EM_	-	-	EM_																												
E_G	E_SM4	E_SM3	E_SM2	E_SM1			D_RUN																												
EM_	EM_	EM_	EM_	EM_	-	-	EM_																												
E_G	E_SM4	E_SM3	E_SM2	E_SM1			D_RUN																												
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EM_	-	-	-	-	-	-	-																												
ACK_G																																			
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EM_	-	-	-	-	-	-	-																												
ACK_G																																			

Standard configuration with stacklight (basic)		Extended configuration with stacklight and additional diagnostics byte																																	
<table border="1"> <tr> <td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>-</td><td>-</td><td>EM_</td> </tr> <tr> <td>E_G</td><td>E_SM4</td><td>E_SM3</td><td>E_SM2</td><td>E_SM1</td><td></td><td></td><td>D_RUN</td> </tr> </table>	EM_	EM_	EM_	EM_	EM_	-	-	EM_	E_G	E_SM4	E_SM3	E_SM2	E_SM1			D_RUN	IN	<table border="1"> <tr> <td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>EM_</td><td>-</td><td>-</td><td>EM_</td> </tr> <tr> <td>E_G</td><td>E_SM4</td><td>E_SM3</td><td>E_SM2</td><td>E_SM1</td><td></td><td></td><td>D_RUN</td> </tr> </table>	EM_	EM_	EM_	EM_	EM_	-	-	EM_	E_G	E_SM4	E_SM3	E_SM2	E_SM1			D_RUN	IN
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ACK_G																																			
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O_H4_B	O_H4_B	O_H4_B	O_H4_B	O_H4	O_H3	O_H2	O_H1																												
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ACK_G																																			
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EM_	EM_	EM_	EM_	EM_	EM_	EM_	EM_																												
O_H4_B	O_H4_B	O_H4_B	O_H4_B	O_H4	O_H3	O_H2	O_H1																												

Input/output	Bit identifier	Meaning	Condition for setting	Condition for resetting
Input	EM_D_RUN	Diagnostics run mode	Device in operation	Device is not supplying any data
	EM_E_SM1	Error status bit for submodule 1	Error in submodule	Automatic if error rectified
	EM_E_SM2	Error status bit for submodule 2	Error in submodule	Automatic if error rectified
	EM_E_SM3	Error status bit for submodule 3	Error in submodule	Automatic if error rectified
	EM_E_SM4	Error status bit for submodule 4	Error in submodule	Automatic if error rectified
	EM_E_G	Error status bit for general module error	Error in module OR a submodule installed	Automatic if error rectified OR acknowledgment bit BM_ACK_G is set for 500 ms (min. 350 ms and max. 750 ms)
Output	EM_ACK_G	Acknowledgment bit for general errors	Control via PLC Resets error bit EM_E_G. Acknowledgment bit must be set for 500 ms (min. 350 ms and max. 750 ms).	
	EM_O_H1	Lamp H1	Only for configurations with stacklight. Control bit for lamp H1...H4. Control via PLC (HIGH = illuminated).	
	EM_O_H2	Lamp H2		
	EM_O_H3	Lamp H3		
	EM_O_H4	Lamp H4		
	EM_O_H1_B	Lamp H1 flashing function	Only for configurations with stacklight. Control bit for lamp H1...H4 flashing function. Control via PLC must be used in combination with the corresponding control bit for the lamp (EM_O_H_). Switching logic based on the example of H1: EM_O_H1 AND EM_O_H1_B = H1 flashes To set the flashing frequency, see chapter 10.12.2. Setting parameters for modules and submodules on page 35.	
	EM_O_H2_B	Lamp H2 flashing function		
	EM_O_H3_B	Lamp H3 flashing function		
EM_O_H4_B	Lamp H4 flashing function			

11.4. Data blocks for submodules

For the data blocks your submodule contains, refer to the associated data sheet. See also chapter 10.7. *Information on the related data sheets.*

11.5. Replacing a bus module MBM

If servicing is required, the bus module MBM is easy to replace with a new module. For this purpose, the following prerequisites must be met:

- The DIP switch settings (FSoE address) on the new device must match those on the old device.
- The MLI device structure remains unchanged, and the EtherCat device stays in position.

Once these conditions are met, simply replace the old MBM with the new device.

11.6. Handle module teach-in operation (only for systems with locking module MGB2 uni-code)

The handle module must be assigned to the locking module using a teach-in function before the system comprising locking module and handle module forms a functional unit.

You will find a detailed description of the teach-in operation in the operating instructions for your locking/interlocking module.

12. Diagnostics, troubleshooting and aids

All error codes are listed in the following. If you use the data blocks with **extended configuration** in the configuration software for your control system, the error code is output in the corresponding byte. In the **standard configuration**, only a corresponding error status bit is set and the system indicates the error via the diagnostics LEDs.



Important!

The error code given in the tables from chapter 12.5. *General errors on page 49* is sequential and starts with 0x01. You must add any upstream error codes from EtherCAT or the control system to the error codes stated. For EtherCAT, the offset to be taken into account is 0x100.

Most messages are also displayed on the devices.

Key to symbols			LED illuminated
			LED flashes three times
			LED flashes at 1 Hz
			LED flashes with a long turn-on time

12.1. Reset and restart

To acknowledge general errors and restart the system, disconnect the bus module MBM from the power supply for a few seconds.

12.2. Acknowledging errors

To acknowledge errors, set the respective acknowledgment bit for 500 ms (min. 350 ms and max. 750 ms). You will find an overview of the error messages and reset conditions from chapter 12.5. *General errors*.

12.3. Resetting system to factory settings (factory reset)

You can reset the device using one of the following methods:

- With the aid of the configuration software for your control system.
Example for TwinCAT 3 on the *CoE-Online* tab
 - The object 0x1011:01 (subindex 1 of object 0x1011 *Restore default parameters*)
 - Enter the 32-bit hexadecimal value 0x64616F6C and write to the MBM2
 - An automatic soft reset takes place, and the device restarts
- With the aid of the DIP switches on the bus module MBM.
Procedure: Switch off system, set *RST* DIP switch to *ON* position and restart the system.
See also chapter 9.1. *DIP switches on page 16*.
Dia (red) and Maint (green) flash alternately after a successful reset.
Then switch the *RST* DIP switch to the *OFF* position. The bus module MBM restarts and is then in the normal state again.
- Check the safe function of the safeguard and, if necessary, other safety functions after every factory reset.

12.4. Diagnostics with the aid of the device web interface

The device has an internal device web interface. The device web interface can be used at any time in operation if the function is activated. It is not possible to make any settings on the device.

The following diagnostics information is provided:

- › Overview of all modules and submodules installed
- › Status and version of all modules and submodules installed
- › IP address and device name of the bus module MBM
- › FSoE address
- › Error list for each module and submodule
- › Error list for the overall system

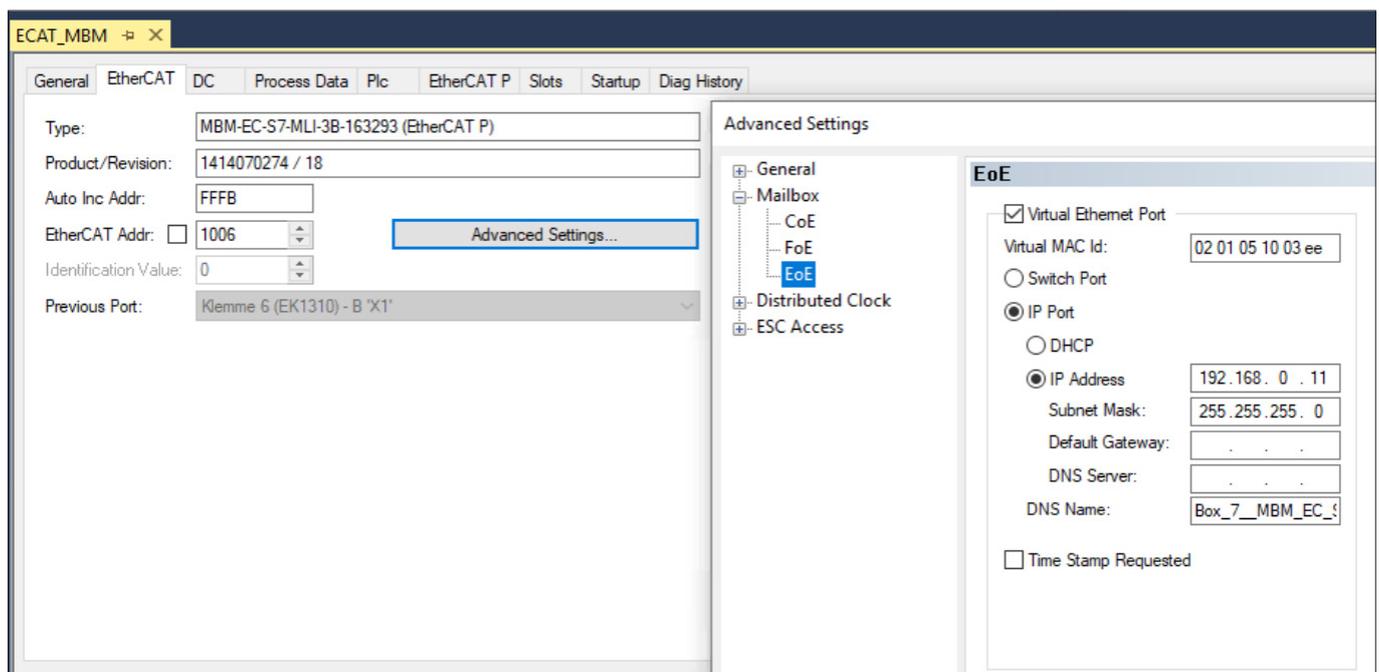
The error numbers indicated correspond to those in the error tables below from chapter 12.5 on page 49.

12.4.1. Configuring EoE mailbox and assigning IP address

You must configure the EoE mailbox and assign the device an IP address before using the device web interface. This has to be done only once.

- › To do this, open the *EtherCAT* tab and go to *Advanced Settings*.

You can enter the IP address and subnet mask under *Mailbox* there.



EoE configuration must be activated in TwinCAT, and the device must then be restarted.

12.4.2. Using device web interface

Proceed as follows:

1. Set WWW DIP switch to *ON* position. See also chapter 9.1 on page 16.
Notice: The change is effective only after a restart.
2. When the EtherCAT slave device is operated on a PLC, the web interface can be opened using a PC by connecting the PC with a switchport terminal or the PLC's network interface. Alternatively, the bus module can be operated directly on the network card.
3. Open the device web interface in the browser (IP address: XXX.XXX.XXX.XXX).
➔ The HOME page appears.

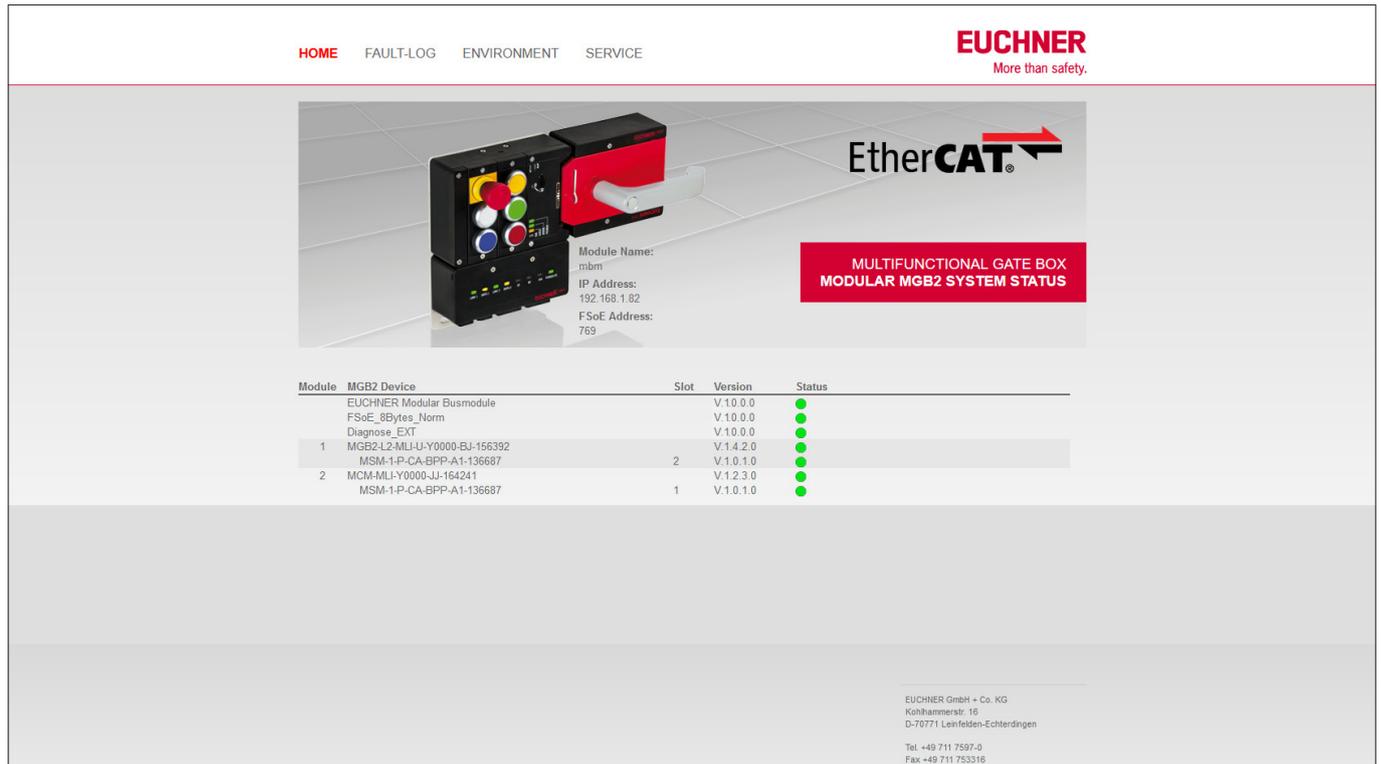


Fig. 7: HOME page on the device web interface in the bus module MBM

There you can see information on the bus module MBM and on the modules and submodules connected. Devices with errors have a red status.

On the HOME page, you can do the following:

- Click the name of a module to open the diagnostics page for the module.
- Click **FAULT-LOG** to display a fault log for the overall system. All current and previous errors since setup are listed there. The error list can also be downloaded from the device. With this file, our support team will be able to provide specific assistance if you have problems. The download link is at the end of the error list.
Click **ENVIRONMENT** to display available environment parameters.
- The password-protected **SERVICE** page can be accessed only for on-site support by EUCHNER.

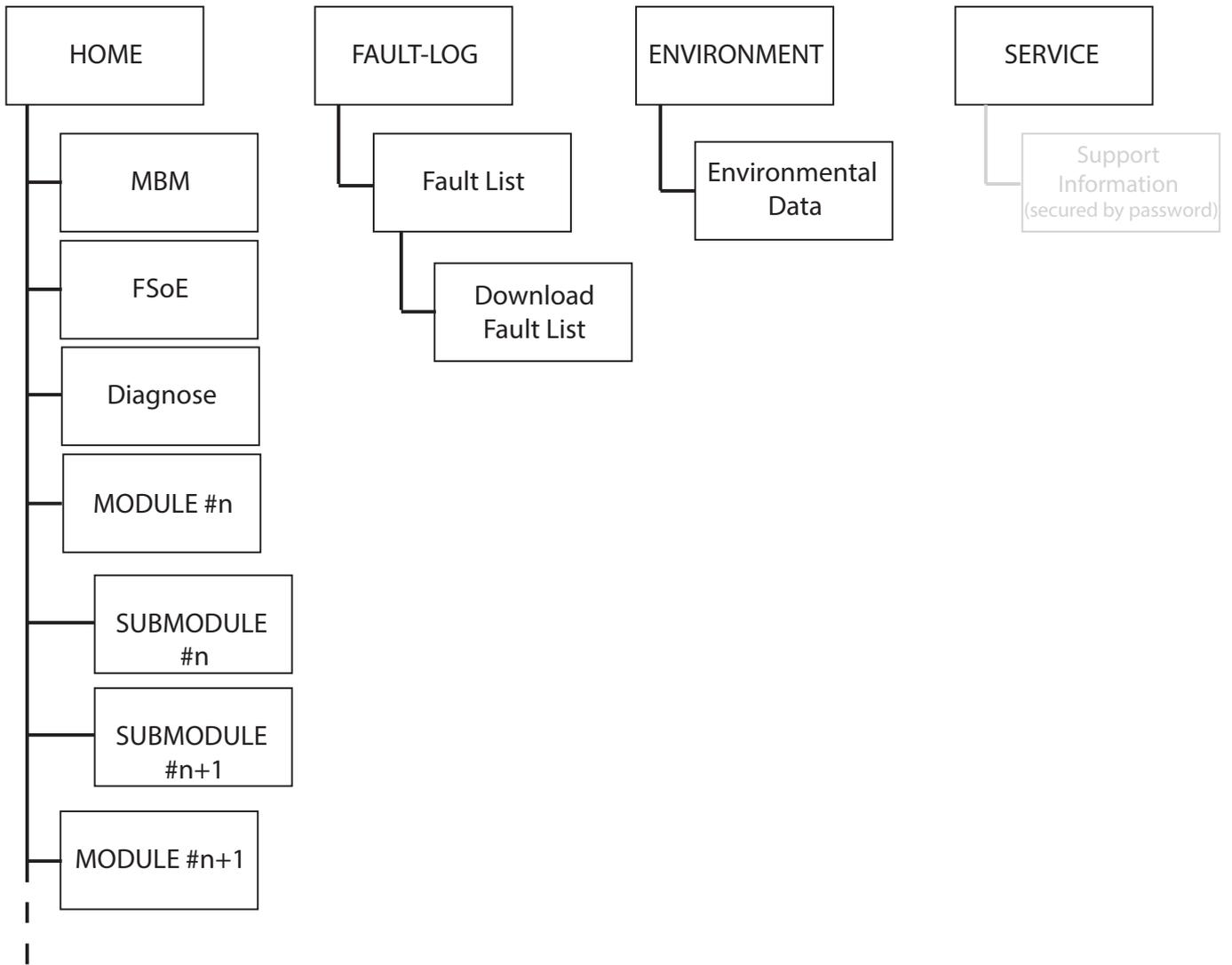


Fig. 8: Site map for the device web interface in the bus module MBM

12.4.3. Certificate error message

The bus module uses a self-issued certificate for the HTTPS connection.

The first time the device web interface is opened, the browser will therefore indicate an error message classifying the web interface as unsafe. This error message can be ignored, but it will be displayed again each time the bus module is restarted.

To avoid this safety warning permanently, the device's root certificate can be downloaded and stored in the browser.

- › Open the device web interface in the browser. Acknowledge the safety warning if necessary.
- › Open the *Service* tab
- ➔ Download the certificate

The certificate must then be stored in the browser. Please refer to your browser's Help for more information about this.

12.5. General errors

MBM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays								
							Bus module								
							L/A IN	EC STAT	L/A OUT	FSoE	DIA	MAINT	SF	POWER	
0x01 ... 0x06	Internal fault	Internal device fault. Device is no longer functional.	Internal fault	Latching	Restart system. If the error persists, contact our support team.	BM_E_G									

Interlocking/locking module

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays						
							Interlocking/locking module						
							POWER	STATE	LOCK	DIA	SLOT 1	SLOT 2	
0x01 ... 0x06	Internal fault	Internal device fault. Device is no longer functional.	Internal fault	Latching	Restart system. If the error persists, contact our support team.	LM_E_G							

MCM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays					
							Interlocking/locking module					
							POWER/FC	STATE	DIA	SLOT RED	SLOT GREEN	
0x01 ... 0x06	Internal fault	Internal device fault. Device is no longer functional.	Internal fault	Latching	Restart system. If the error persists, contact our support team.	EM_E_SM						

12.6. Teach-in errors and configuration errors

MBM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays							
							Bus module							
							L/A IN	EC STAT	L/A OUT	FSoE	DIA	MAINT	SF	POWER
0xAE	Configuration error	Configuration in the control system does not match the actual configuration. Modules might be swapped or in the wrong location.	Configuration error	Latching	Restore the correct configuration and restart the system.	BM_E_G						 3x rd		
0xEA	Topology error	Saved topology does not match the actual topology. Modules might be swapped or in the wrong location.	Topology error	Latching	Restore the correct topology and restart the system. An intentional change of the MLI topology must be reset via factory reset.	BM_E_G						 long on		 long on
0xEB	Topology error	Saved topology does not match the actual topology. Modules might have been added or removed.	Topology error	Latching	Restore the correct topology and restart the system. An intentional change of the MLI topology must be reset via factory reset.									

Interlocking/locking module

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays						
							Interlocking/locking module						
							POWER	STATE	LOCK	DIA	SLOT 1	SLOT 2	
0x1F	Actuator/handle module could not be taught-in	Actuator/handle module not detected often enough during teach-in operation or removed during teach-in operation	Teach-in error	Latching	Restart teach-in operation. Make sure the handle module is not removed during the teach-in operation. (Door closed, bolt tongue inserted.)	LM_E_G		 1x					
0x22	Solenoid configuration error	Single-channel solenoid control	Configuration error	Latching	Set solenoid monitoring in the settings								

12.7. Transponder errors

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays					
							Interlocking/locking module					
							POWER	STATE	LOCK	DIA	SLOT 1	SLOT 2
0x42	Invalid handle module detected	Handle module is not valid or handle module is faulty.	Transponder error	Latching	Restart teach-in operation. If the error persists, contact our support team.	LM_E_G		3x				
0x25	Disabled actuator detected	Already taught-in but disabled actuator has been detected.	Transponder error	Latching	Restart teach-in operation with a new handle module or use taught-in handle module if a teach-in operation was not intended.	LM_E_G		3x				

12.8. Environment errors

MBM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays							
							Bus module							
							L/A IN	EC STAT	L/A OUT	FSoE	DIA	MAINT	SF	POWER
0x60	Supply voltage too high	Overvoltage	Environment error	Resettable	Decrease supply voltage. Pay attention to technical data.	BM_E_G								
0x61	Supply voltage too low	Low voltage	Environment error	Resettable	Increase supply voltage or check system topology. Pay attention to technical data and max. number of modules/submodules. Possibly excessively long cables.					long on	5x rd			

Interlocking/locking module

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays							
							Interlocking/locking module							
							POWER	STATE	LOCK	DIA	SLOT 1	SLOT 2		
0x60	Supply voltage too high	Overvoltage	Environment error	Resettable	Decrease supply voltage. Pay attention to technical data.	LM_E_G			5x					
0x61	Supply voltage too low	Low voltage	Environment error	Resettable	Increase supply voltage or check system topology. Pay attention to technical data and max. number of modules/sub-modules. Possibly excessively long cables.									
0x62	Temperature too high	Temperature in the housing too high	Environment error	Latching	Check whether the system is operating in the temperature range specified. Pay attention to technical data.									
0x63	Temperature too low	Temperature in the housing too low	Environment error	Latching	Check whether the system is operating in the temperature range specified. Pay attention to technical data.									

MCM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays							
							Interlocking/locking module							
							POWER/FC	STATE	DIA	SLOT RED	SLOT GREEN			
0x60	Supply voltage too high	Overvoltage	Environment error	Resettable	Decrease supply voltage. Pay attention to technical data.	EM_E_SM			5x					
0x61	Supply voltage too low	Low voltage	Environment error	Resettable	Increase supply voltage or check system topology. Pay attention to technical data and max. number of modules/sub-modules. Possibly excessively long cables.									
0x62	Temperature too high	Temperature in the housing too high	Environment error	Latching	Check whether the system is operating in the temperature range specified. Pay attention to technical data.									
0x63	Temperature too low	Temperature in the housing too low	Environment error	Latching	Check whether the system is operating in the temperature range specified. Pay attention to technical data.									

12.9. MLI communication errors

MBM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays								
							Bus module								
							L/A IN	EC STAT	L/A OUT	FSoE	DIA	MAINT	SF	POWER	
0x74	MLI1 disrupted	Communication disrupted	Communication error	Resettable	Check cables and plug connectors for correct seating and damage.	BM_E_G									
0x75	MLI2 disrupted	Communication disrupted	Communication error	Resettable	Check cables and plug connectors for correct seating and damage.										
0x78	Safety communication with device lost	Communication disrupted	Communication error	Resettable	Check cables and plug connectors for correct seating and damage.							☀			
0x79	Non-safety communication with device lost	Communication disrupted	Communication error	Resettable	Check cables and plug connectors for correct seating and damage.							☀	☀ 4x rd	☀	☀
0x7A	Maximum number of modules/submodules exceeded		Communication error	Latching	Reduce the number of modules/submodules in your system. Max. 18 devices										
0x7B	Bus open circuit error	No Link signal	Communication error	Resettable	Check EtherCat connection										

Interlocking/locking module

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays						
							Interlocking/locking module						
							POWER	STATE	LOCK	DIA	SLOT 1	SLOT 2	
0x74	MLI1 disrupted	Communication disrupted	Communication error	Resettable	Check cables and plug connectors for correct seating and damage.	LM_E_G	☀ 1x				☀		

MCM

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays				
							Interlocking/locking module				
							POWER/FC	STATE	DIA	SLOT RED	SLOT GREEN
0x74	MLI1 disrupted	Communication disrupted	Communication error	Resettable	Check cables and plug connectors for correct seating and damage.	EM_E_SM					

12.10. Plausibility errors

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays			
							Interlocking/locking module			
							POWER	STATE	DIA	LOCK
0x88	Plausibility error: bolt fracture	Transponder for the bolt has been detected without the door closed.	Plausibility error	Resettable	Check function of the handle module. Pay attention to damage. Replace handle module if necessary. Acknowledge error with LM_ACK_G.	LM_E_G				
0x8A	Plausibility error: signal sequence	Transponder was detected or removed without the bolt handle having been moved. Door may have been slammed too fast.	Plausibility error	Resettable	Open door, acknowledge error with LM_ACK_G. Close door more slowly. On repeated occurrence, contact our support team.					
	Escape release	Message that the escape release has been actuated (only if set in the parameters)	Plausibility error	Resettable	Rectify error via general acknowledgment bit LM_ACK_G or via acknowledgment bit LM_ACK_ER for escape release error.	LM_E_G/ LM_E_ER				

12.11. Submodule errors

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting/acknowledgment	LED displays	
						Submodule	
						SLOT RED	SLOT GREEN
	Incorrect submodule	Submodule type detected does not correspond to the submodule type saved	Incorrect submodule	Submodule will be ignored; no effect on overall system	Replace submodule, modify system topology or restart system		 3x
	Submodule missing	Submodule missing, even though a submodule has been taught-in for the slot	Submodule missing	Missing submodule will be ignored; no effect on overall system	Install submodule or modify system topology		 1x
	Submodule rotated by 180°	Submodule is installed rotated by 180°	Submodule rotated by 180°	Submodule will be ignored; no effect on overall system	Rotate submodule by 180°		 2x
	Internal submodule error	Internal device fault. Submodule is no longer functional.	Internal submodule error	Submodule will be ignored; no effect on overall system	Replace submodule		
OxA0	Error in the safety equipment (can be reset automatically)	E.g.: discrepancy error (emergency stop, enabling switch, key-operated rotary switch, acknowledgment pushbutton)	Safety error in submodule	Latching	For submodules to which an external device is connected (e.g. enabling switch): check correct function of the external device. For errors in the submodule: replace faulty submodule and send to the manufacturer.		1 Hz

12.12. EtherCAT errors

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays							
							Bus module							
							L/A IN	EC STAT	L/A OUT	FSoE	DIA	MAINT	SF	POWER
	Watchdog timeout	The watchdog time has been exceeded						 2x rd						
	Local error	Slave device has changed the EtherCAT state autonomously due to local error (see ETG.1000 part 6 EtherCAT state machine) Error indicator bit is set to 1 in AL status register						 1x rd						
	Configuration error	Configuration error						 2.5 Hz rd						

12.13. FSoE errors

FSoE errors are output as an internal error with error code 0x01 within the control system. You can read the specific error code via the internal device web interface.

Error code	Error designation	Meaning	Error category	Error behavior	Troubleshooting	Corresponding error/status bit	LED displays											
							Bus module											
							L/A IN	EC STAT	L/A OUT	FSoE	DIA	MAINT	SF	POWER				
0x350	Error in FSoE state handling	Internal error in FSoE state handling	Internal fault	Latching	Restart system. If the error persists, contact our support team.	LM_E_G												
0x351	Different stack track counters on both safety channels																	
0x352	Error in hardware parameter	FSoE address 0 is invalid																
0x353	Error in parameters	Only 2-, 4- and 8-byte safety input and output modules are allowed									 rd			 rd				
0x354	Error in stack	Internal stack error. Error could have been caused by FSoE stack.																
0x355	Error in internal FSoE stack variables	The internal FSoE stack variables differ on both channels, e.g. due to bit flips																
0x356	Incorrect FSoE address	The set FSoE address in the control system and the FSoE address in the device do not match								 rd	 rd							

13. Technical data



NOTICE

If a data sheet is included with the product, the information on the data sheet applies.

Parameter	Value
Housing material	Fiber glass reinforced plastic Die-cast zinc, nickel-plated, stainless steel
Dimensions	See dimension drawing
Weight, bus module	0.8 kg
Ambient temperature	-25 ... +55 °C
Degree of protection	IP65
Safety class	III
Degree of contamination	3
Installation position	Any
Connection options, power supply	2 x plug connectors 7/8" acc. to ANSI/B93.55M-1981 or 2 x plug connector M12 (L-coded), 5-pin, acc. to IEC 61076-2-101 or 2 x plug connector M12 (L-coded), 4-pin, acc. to IEC 61076-2-101
Connection, bus	2 x M12 (D-coded) according to IEC 61076-2-101 or 2 x M8 (P-coded)
Connecting cable, bus	EtherCAT I/O cable, at least cat. 5e
Operating voltage U_B	DC 24 V +20%/-15%, max. 5% ripple (PELV – see chapter 10. Electrical connection)
Current consumption, max. (only bus module)	200 mA
Current consumption, max. (bus module and all connected modules/submodules)	
- EtherCAT	4 A
- EtherCAT P	1.7 A
- Plug connector M12 (L-coded) ²⁾	3.2 A
Maximum feed-in current in the connection block	
- Plug connector 7/8" acc. to ANSI/B93.55M-1981	6 A
- Plug connector M12 (L-coded) ²⁾	12 A
- Plug connector M8 (P-coded)	3 A
Fuse protection for power supply, external	Min. 4 A slow-blow
Safety outputs	FSoE acc. to IEC 61784-3-3
Rated insulation voltage U_i	75 V
Rated impulse withstand voltage U_{imp}	0.5 kV
Resilience to vibration and shock	Acc. to EN 60947-5-3
EMC protection requirements	Acc. to EN 61000-4 and DIN EN 61326-3-1
Risk times, max. (turn-off times) ¹⁾	
Overall system:	200 ms
Fixed value for the processing of safety functions such as	
- Evaluation of submodules with emergency stop, safe pushbuttons or switches, enabling switches, etc.	
- Monitoring of the position of the guard.	
- Monitoring of guard locking.	
Characteristics acc. to EN ISO 13849-1	
Category	4
Safety Integrity Level	SIL 3
Performance Level	PL e
DC	99%
Mission time	20 years
PFH ³⁾	3.05×10^{-9}

1) The risk time is the maximum time between the change in an input status and the clearing of the corresponding bit in the bus protocol. See calculation examples below.

2) At temperatures <40 °C, the max. current consumption (bus module including all connected modules/submodules) can be increased to 4 A and the max. feed-in current in the connection block to 16 A.

3) Information regarding wearing parts without consideration of fixed failure rates in electronic components.

13.1. Calculation example for determining the risk time for safe functions



Important!

The values in this calculation are only examples. Please refer to the operating instructions of the respective device for the values.

Only modules and submodules that contain a safety function flow into the calculation of the risk time. Safe modules and submodules are apparent because they transmit safe bits (FSOE bits) via the bus module to the control system.

Modules with safety functions are, for example:

- › Interlocking and locking modules MGB2-I.../MGB2-L...
- › Submodules MSM with emergency stop, safe acknowledgment pushbutton, safe selector switch, enabling switch, etc.

The following formula applies to the calculation of the risk time for your system:

$$T_{\text{Risk}} = T_{\text{RiskSystem}} + T_{\text{RiskFunction}}$$

$$T_{\text{RiskSystem}} = T_P + n \times t_L$$

- T_{Risk} = Total risk time for safety function
- T_P = Processing time for safety function (general figure 200 ms)
- t_L = Latency time for a safe module/submodule (general figure 27 ms)
- n = Number of safe modules/submodules installed in the system
- $T_{\text{RiskFunctionSK}}$ = 90 ms
- $T_{\text{RiskFunctionUK}}$ = 70 ms
- $T_{\text{RiskFunctionElements}}$ = 35 ms (valid for all safe functions except SK and UK)

The following example shows a system with three locking modules. In two of the locking modules, there is one submodule with a safety function installed. There is therefore a total of 5 safe modules/submodules.

System layout	Position	Module/submodule	Safety function?	Processing time T_P	Latency time t_L
	1	Bus module MBM	-	200 ms	-
	2	Locking module MGB2-L	Yes	-	27 ms
	3	Locking module MGB2-L	Yes	-	27 ms
	4	Submodule MSM with emergency stop safety function	Yes	-	27 ms
	5	Interlocking module MGB2-I	Yes	-	27 ms
	6	Submodule MSM	No	-	-
	7	Submodule MSM with emergency stop safety function	Yes	-	27 ms

These data yield the following calculation:

$$T_{\text{RiskSystem}} = 200 \text{ ms} + 5 \times 27 \text{ ms} = 335 \text{ ms}$$

$$T_{\text{RiskSK}} = 335 \text{ ms} + 90 \text{ ms} = 425 \text{ ms}$$

$$T_{\text{RiskUK}} = 335 \text{ ms} + 70 \text{ ms} = 405 \text{ ms}$$

$$T_{\text{RiskElements}} = 335 \text{ ms} + 35 \text{ ms} = 370 \text{ ms}$$

14. Service

If servicing is required, please contact:

EUCHNER GmbH + Co. KG
Kohlhammerstraße 16
70771 Leinfelden-Echterdingen
Germany

Service telephone:

+49 711 7597-500

E-mail:

support@euchner.de

Internet:

www.euchner.com

15. Inspection and service



WARNING

Loss of the safety function because of damage to the device.
In case of damage, the affected module must be replaced completely. Only accessories or spare parts that can be ordered from EUCHNER may be replaced.

Regular inspection of the following is necessary to ensure trouble-free long-term operation:

- › Check the secure mounting of the devices and the connections

Further inspection measures may be necessary for the modules connected and submodules installed. Refer to the related operating instructions.

No servicing is required. Repairs to the device are only allowed to be made by the manufacturer.



NOTICE

The year of manufacture can be seen in the lower right corner of the type label.

16. Trademark information



EtherCAT®, EtherCAT P® and Safety over EtherCAT® are registered trademarks and patented technologies, licensed by Beckhoff Automation GmbH, Germany.

17. Declaration of conformity

The product complies with the following requirements:

- › Machinery Directive 2006/42/EC (until January 19, 2027)
- › Machinery Regulation (EU) 2023/1230 (from January 20, 2027)

The EU declaration of conformity can be found at www.euchner.com. Enter the order number of your device in the search box. The document is available under *Downloads*.

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