

## Connection of MGB-L1..-AP to Siemens ET 200S



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**Guard locking spring applied – power on released according to EN ISO 14119  
(closed-circuit current principle)****Safety function** Guard locking for personal protection according to EN ISO 14119**Reliability figures according to EN ISO 13849** Category 4, PL e**Components/modules used****EUCHNER**

<b>Description</b>	<b>Order no./item designation Set</b>	<b>Order no./item designation Evaluation Units</b>
Safety system MGB, Guard locking with guard locking monitoring	110587 / MGB-L1H-APA-R-110587 110588 / MGB-L1H-APA-L-110588	110585 / MGB-L1-APA-AA6A1-S3-R-110585 110586 / MGB-L1-APA-AA6A1-S3-L-110586

Tip: More information and downloads about the above mentioned EUCHNER products can be found at [www.EUCHNER.de](http://www.EUCHNER.de). Simply enter the order number into the search field.

**Other**

<b>Description</b>	<b>Items</b>
ET 200S, Interface module IM151-3 PN HF	6ES7151-3BA23-0AB0
SIMATIC DP, Power module PM-E	6ES7138-4CA01-0AA0
Digital Electronic module 4/8 F-DI DC24V PROFIsafe	6ES7138-4FA00-0AB0 6ES7138-4FA03-0AB0 6ES7138-4FA04-0AB0
Digital Electronic module 8 DI DC24V	6ES7131-4BF00-0AA0
Digital electronic module 8 DO DC24V/0.5A	6ES7132-4BF00-0AA0

## Functional description

### General

The MGB-L1 is a guard locking device according to EN ISO 14119 using the closed-circuit current principle. In this example, the guard locking is controlled by a safe output from a Siemens control system. The two safe outputs of the MGB-L1 are connected to a safe input of an ET 200S.

In this example, an MGB with the version 2.0.0 or newer is used in the configuration "system family AP". Please note that the circuit must be changed if older MGB versions are used.

### Connections

Designation	Function	Use in this example
F01A, F01B	Safety outputs. HIGH when the safety guard is closed and locked.	Switch-off of at least one of the outputs must lead to shutdown of the machine or installation via the connected control system. Important: The actual shutdown of the energy which is causing a hazard in a machine is not shown in the example and must be supplemented.
FI1A, FI1B	Inputs for series connection of AR devices from EUCHNER.	Not connected. In this example function is not used. Important: DIP switches 1 and 2 in the MGB must be set to ON position. It is essential to observe the MGB operating instructions for this purpose.
IMP (up to V2.2.2) IMP1 (from V3.0.0)	Control input for guard locking solenoid. Connect guard locking to 24 V DC to open.	Connected to a Standard output of the ET200S. Important: According to EN ISO 14119, it shall be ensured that the hazard caused by a machine has disappeared before the guard locking can be released.
IMP2 (from V3.0.0)	Control input for guard locking solenoid, when dual channel control of the solenoid is used. Connect guard locking to 24 V DC to open.	Function is not used. Important: IMP1 and IMP2 are connected with a jumper. In this example has to remain plugged.
OD	Door monitoring output, HIGH, when the door is closed.	Connected to a standard input of the ET 200S.
OT	Bolt tongue monitoring output, HIGH when the door is closed and the bolt tongue is inserted in the locking module.	Connected to a standard input of the ET 200S.
OL	Guard locking monitoring output, HIGH when the door is closed and locked.	Connected to a standard input of the ET 200S.
OI	Diagnostics monitoring output, HIGH when the device is in the fault state.	Connected to a standard input of the ET 200S.
RST	Input for resetting the switch	Connected to a Standard output of the ET200S.
X2:1, X2:3 X2:4, X2:6	Enabling Switch input	Not used in this example.
X2:5, X3:1 X3:3	Control inputs for the LEDs in buttons S2, S3 and S4	Not used in this example.
X2:2, X2:7 X3:2	Monitoring outputs for the installed buttons S2, S3 and S4	Not used in this example.

## Safety assessment

The MGB features complete monitoring for faults in the safety-relevant parts and in the connected cables (clock pulses at outputs FO1A and FO1B). With the device's own pulsing, switch-off or non-connection of the clock signals from the control system's safe inputs does not lead to a reduction in the PL. The example achieves PL e in accordance with EN ISO 13849-1 for position monitoring of the locking mechanism of guard locking.

A safety assessment for control of guard locking is not part of this example and must be supplemented for the respective machine by the design engineer in accordance with the risk assessment.

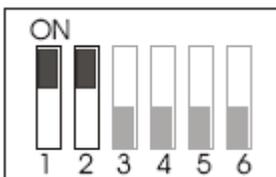
## Device configuration for MGB

The device can be configured using DIP switches. To change the device settings, please refer to the operating instructions for the MGB.

Tip: The operation manual can be found at [www.EUCHNER.de](http://www.EUCHNER.de). Simply enter the order number into the search field.

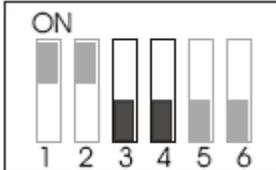
### DIP switches – Setting system family AP

Switches 1 and 2 must be set to ON position.



### DIP switches – Setting guard lock monitoring activated

Switches 3 and 4 must be set to OFF position (normally the factory setting).



**Principle circuit diagram**

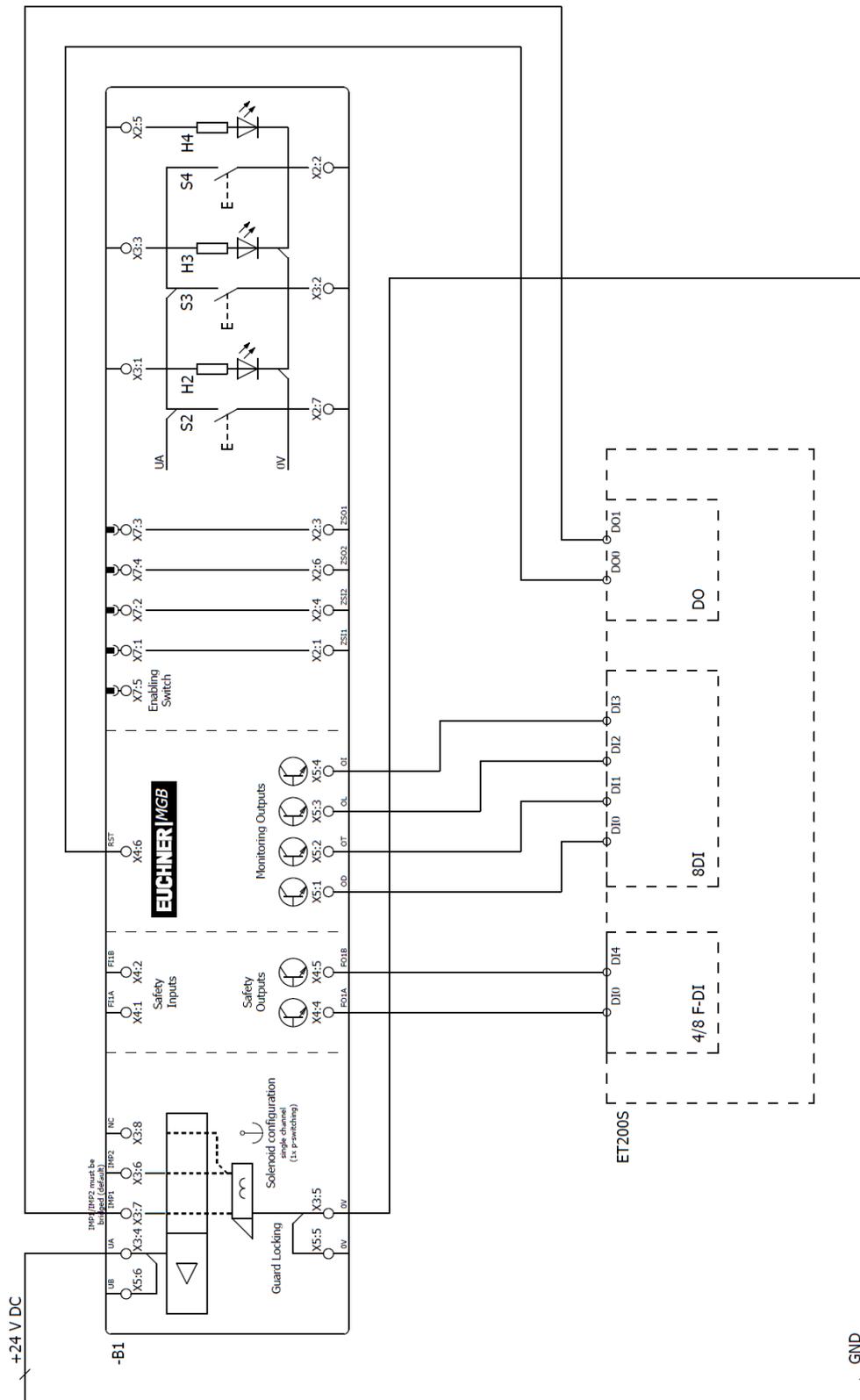


Figure 1

## Parameter assignment in the control system

### Input 4/8 F-DI

This parameter assignment applies only for the following assemblies:

- 6ES7138-4FA03-0AB0
- 6ES7138-4FA04-0AB0

Parameter	Value
F-Parameter	Corresponding to the use in Profibus/Profinet
Input delay	3 (ms) or longer
Short-circuit test	Cyclic
Behavior after channel faults	Optional
Sensor supply	External
Evaluation of the sensors	1oo2
Type of sensor interconnection	Dual-channel equivalent
Other parameters	Optional

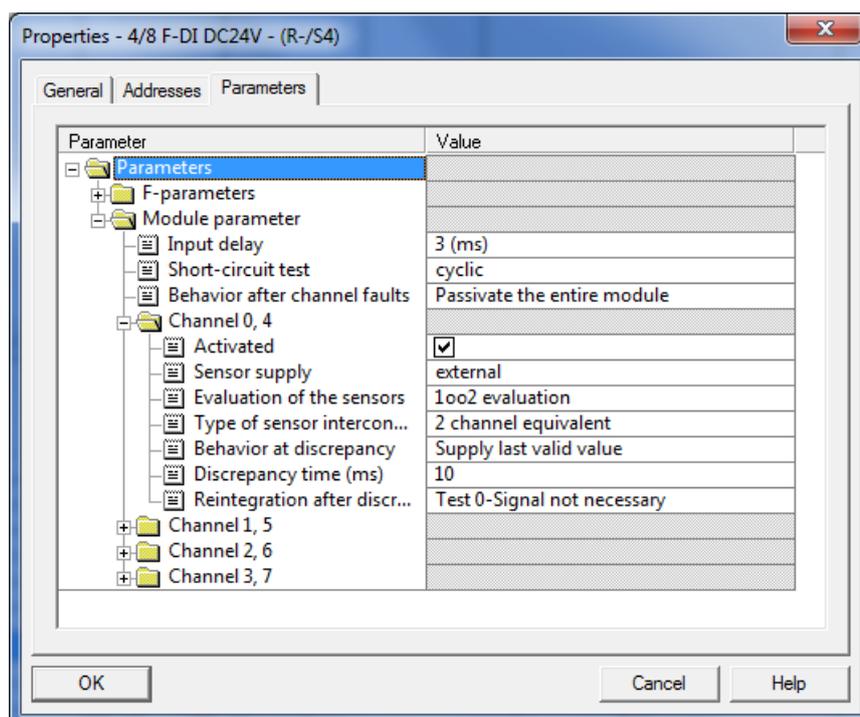


Figure 2

**Input 4/8 F-DI (continued)**

This parameter assignment applies only for the following assemblies:

- 6ES7138-4FA00-0AB0

Parameter	Value
F-Parameter	Corresponding to the use in Profibus/Profinet
Input delay	3 (ms) or longer
Short-circuit test	Lock
Behavior after channel faults	Optional
Evaluation of the sensors	1oo2
Type of sensor interconnection	Dual-channel equivalent
Other parameters	Optional

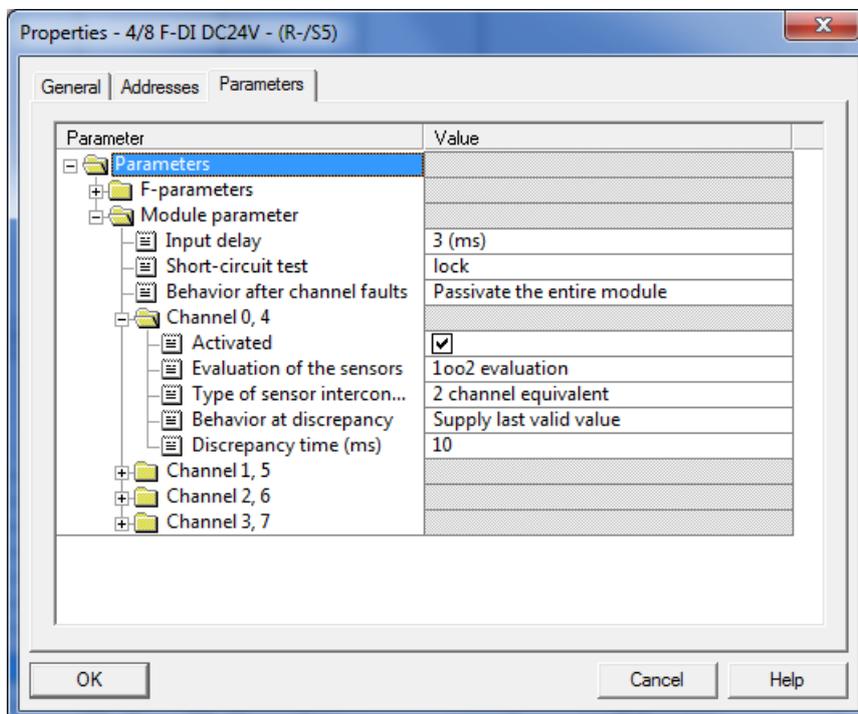


Figure 3

## **Important note – please observe carefully!**

This document is intended for a design engineer who possesses the requisite knowledge in safety engineering and knows the applicable standards, e.g. through training for qualification as a safety engineer. Only with the appropriate qualification is it possible to integrate the introduced example into a complete safety chain.

The example represents only a part of a complete safety chain and does not fulfill any safety function on its own. In order to fulfill a safety function, the energy switch-off function for the hazard location and the software within the safety evaluation must also be considered, for example.

The introduced applications are only examples for solving certain safety tasks for protecting safety guards. The examples cannot be comprehensive due to the application-dependent and individual protection goals within a machine/installation.

### **If questions pertaining to this example remain open, please contact us directly.**

In accordance with Machinery Directive 2006/42/EC, the design engineer of a machine or installation is obligated to perform a risk assessment and take measures to reduce the risk. When doing this, the engineer must comply with the applicable national and international standards. Standards generally represent the current state of the art. Therefore, the design engineer should continuously inform himself about changes in the standards and adapt his considerations to them. Relevant standards include EN ISO 13849 and EN 62061. This application must be regarded only as assistance for the considerations about safety measures.

The design engineer of a machine/installation is obligated to assess the safety technology himself. The examples must not be used for assessment, because only a small excerpt of a complete safety function was considered in terms of safety engineering here.

In order to be able to use the safety switch applications correctly on safety guards, it is indispensable to observe the standards EN ISO 13849-1, EN ISO 14119 and all relevant C-standards for the respective machine type. Under no circumstances does this document replace the engineer's own risk assessment, and it cannot serve as the basis for a fault assessment.

Particularly in case of a fault exclusion, it must be noted that this can be performed only by the design engineer of a machine or installation and requires a reason. A general fault exclusion is not possible. More information about fault exclusion can be found in EN ISO 13849-2.

Changes at products or within assemblies from third-party suppliers used in this example can lead to the function no longer being ensured or the safety assessment having to be adapted. In any event, the information in the operating instructions on the part of EUCHNER, as well as on the part of third-party suppliers, must be taken as the basis before this application is integrated into an overall safety function. If contradictions should arise between the operating instructions and this document, please contact us directly.

### **Use of brand and company names**

All mentioned brand and company names are property of the respective manufacturers. The use is only for clear identification of compatible peripheral devices and environment of operation in combination with our products.