

## Connection of CET3-AR to Pilz PDP67



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**Guard locking spring applied – power on released according to EN ISO 14119  
(closed-circuit current principle)****Safety function**

Guard locking for personal protection according to EN ISO 14119

**Reliability figures according to EN ISO 13849** PL d**Components/modules used****EUCHNER**

Description	Order no./ item designation
Safety switches with guard locking and guard lock monitoring with transponder technology	110103 / CET3-AR-CRA-AH-50X-SH-110103
	111725 / CET3-AR-CRA-AH-50F-SH-C2312-111725
	113023 / CET3-AR-CRA-AH-50F-SH-C2353-113023
	113024 / CET3-AR-CRA-AH-50X-SH-C2290-113024
	113142 / CET3-AR-CRA-AH-50F-SH-C2354-113142
	113143 / CET3-AR-CRA-AH-50X-SH-C2354-113143
	113148 / CET3-AR-CRA-AH-50F-SH-113148
	113151 / CET3-AR-CRA-AH-50X-SH-C2333-113151
	114088 / CET3-AR-CRA-AH-50X-SH-C2290-114088
	114505 / CET3-AR-CRA-AH-50F-SH-C2333-114505
	114647 / CET3-AR-CDA-AH-50F-SH-114647

Tip: More information and downloads about the above mentioned EUCHNER products can be found at [www.EUCHNER.de](http://www.EUCHNER.de). Simply enter the order number into the search field.

**Other**

Description	Items
Base Unit	PNOZ m1p v6.5
	PNOZ m0p
Expansion module	PNOZ ml2p - 773602
Decentralised periphery	PDP F 8DI ION HP – 773601
	PDP F 8DI ION – 773600

## Functional description

### General

The CET3 is a guard locking device according to EN ISO 14119 using the closed-circuit current principle. The two safe outputs of the CET3 are connected to a PDP67 Decentralised periphery.

### Connections

Designation	Function	Use in this example
UB	Power supply	Connected to 24 V DC. Note: It has to be configured with PNOZ Multi Configurator.
OA, OB	Safety outputs. HIGH when the safety guard is closed and locked.	Switch-off of at least one of the outputs must lead to shutdown of the machine or installation via the connected control system. Important: The actual shutdown of the energy which is causing a hazard in a machine is not shown in the example and must be supplemented.
IA, IB	Inputs for series connection of AR devices from EUCHNER.	Connected to 24 V DC. Note: It has to be configured with PNOZ Multi Configurator.
+UCM, OV (UCM)	Control input for guard locking solenoid. Connect guard locking to 24 V DC to open.	Activated by Standard output of the PDP67. Note: It has to be configured with PNOZ Multi Configurator. Important: According to EN ISO 14119, it shall be ensured that the hazard caused by a machine has disappeared before the guard locking can be released.
OUT	Monitoring output. HIGH when outputs OA and OB are switched on (safety guard closed and locked).	Function is not used.
OUTD	Door monitoring output. HIGH when the actuator is within the operating distance and the CET is ready for controlling guard locking (safety guard closed).	Function is not used.
LED1	Input for controlling the installed red LED.	Function is not used.
LED2	Input for controlling the installed green LED	Important: The LED must only be connected parallel with the solenoid (see Figure 1). Control by a separate standard output is not possible (potential reference).
J	Teach-in input	The corresponding input must be connected to 24 V DC for actuator teach-in (for this purpose, see the operating instructions <sup>1)</sup> ). Important: for teach-in operation terminal OV (UCM) has to be connected to OV not to a different potential or to an output. The input must be unconnected during operation.
RST	Input for resetting the switch.	Function is not used.

1) You can find the current operating instructions on the Internet at [www.euchner.de](http://www.euchner.de). Simply enter the order number into the search field.

## Safety assessment

The CET3 features complete monitoring for faults in the safety-relevant parts and in the connected cables (clock pulses at outputs OA and OB). With the device's own pulsing, switch-off or non-connection of the clock signals from the control system's safe inputs does not lead to a reduction in the PL. The example achieves PL d in accordance with EN ISO 13849-1 for position monitoring of the locking mechanism of guard locking.

A safety assessment for control of guard locking is not part of this example and must be supplemented for the respective machine by the design engineer in accordance with the risk assessment.

Please obtain that through the time delay the switching off time of the CET will be delayed.

## Principle circuit diagram

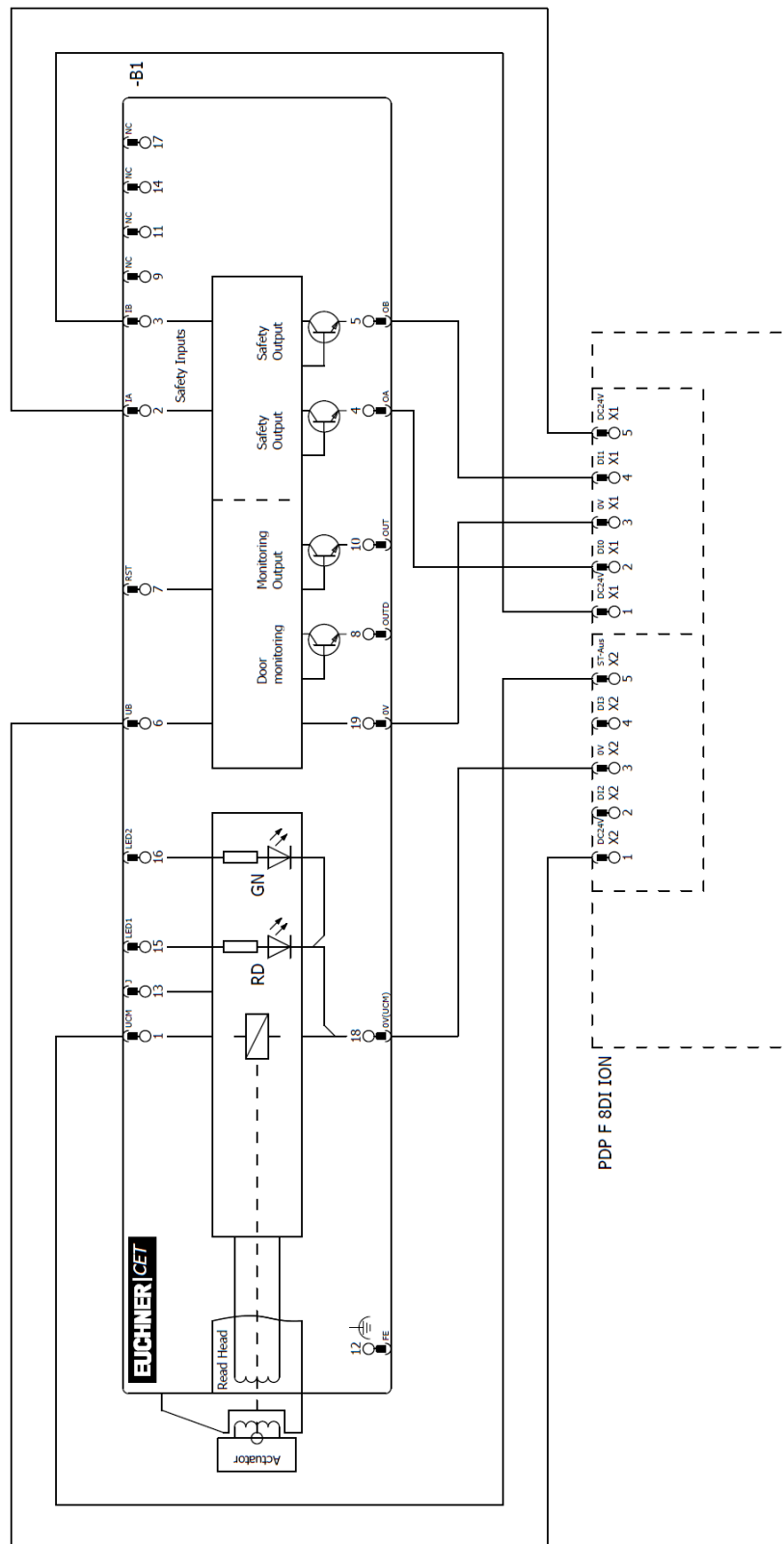


Figure 1

## Parameter assignment of the Decentralised periphery

### Program

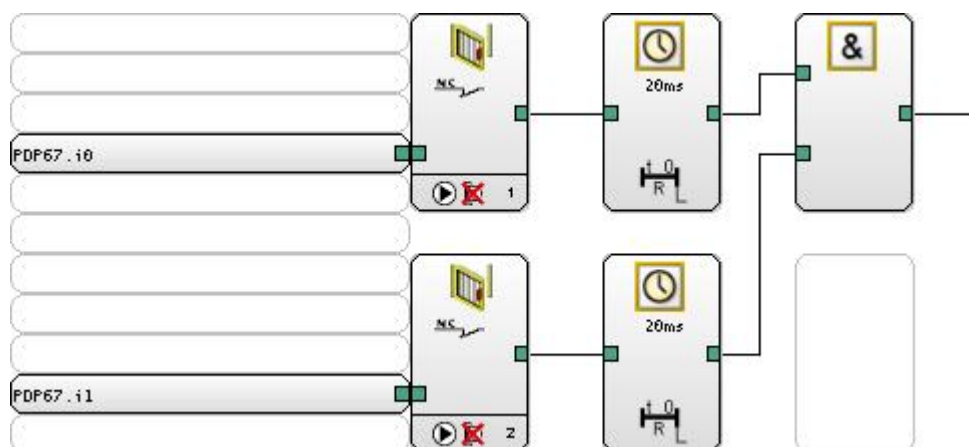


Figure 2

### Inputs i0 and i1

Parameter	Value
Switch Type	Type 1
Detection of shorts between contacts in the input circuit	Off
I/O	i0

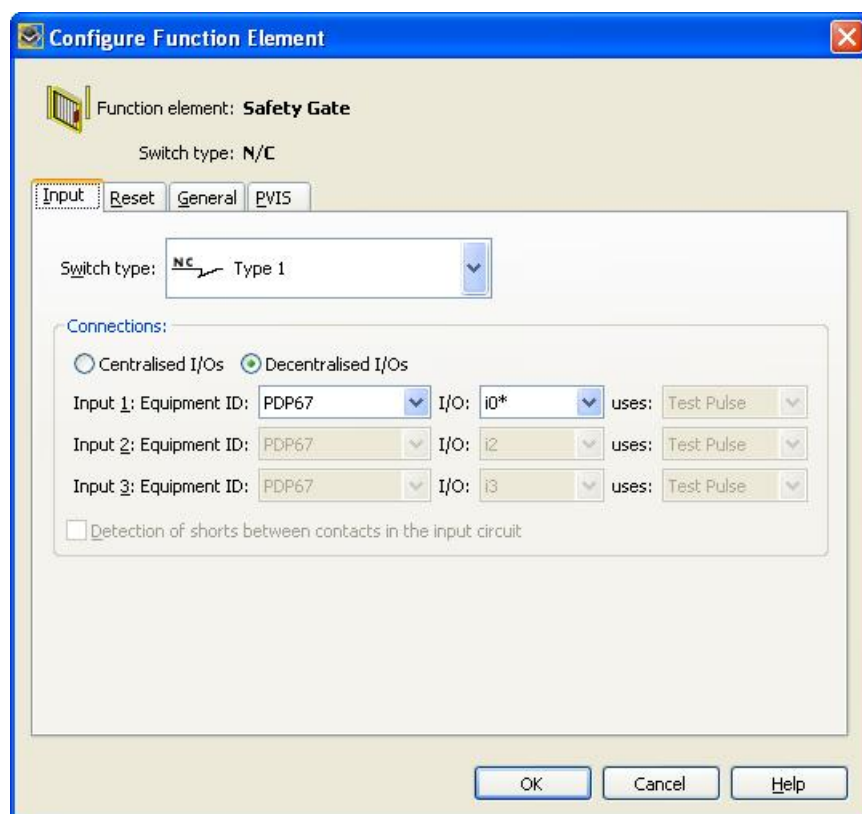


Figure 3

## Reset

Parameter	Value
Reset Type	Automatic Reset
Start-up test	Off

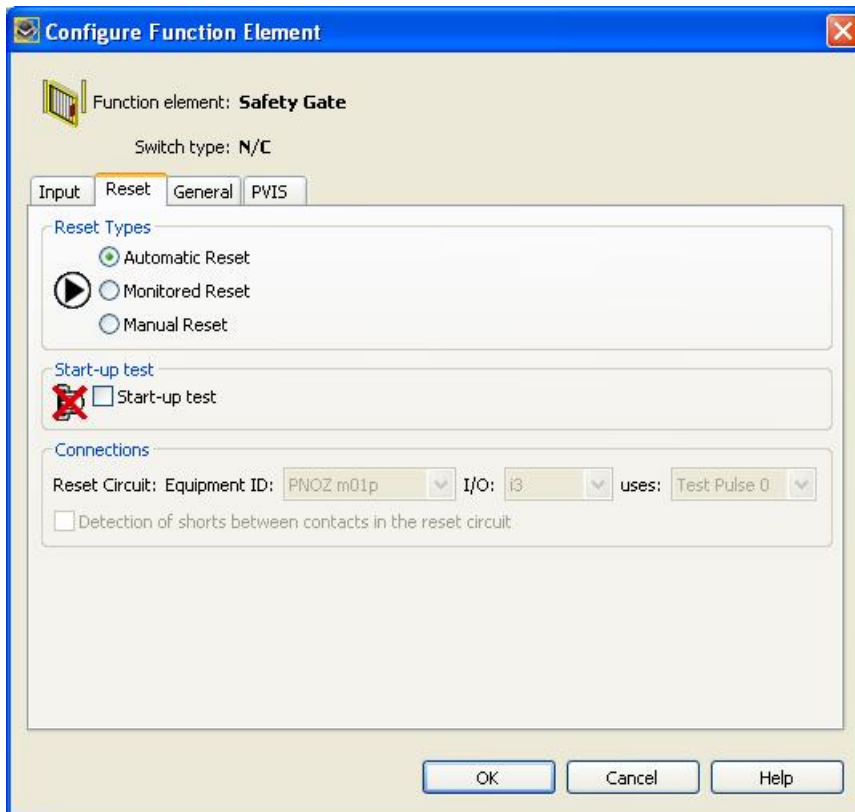
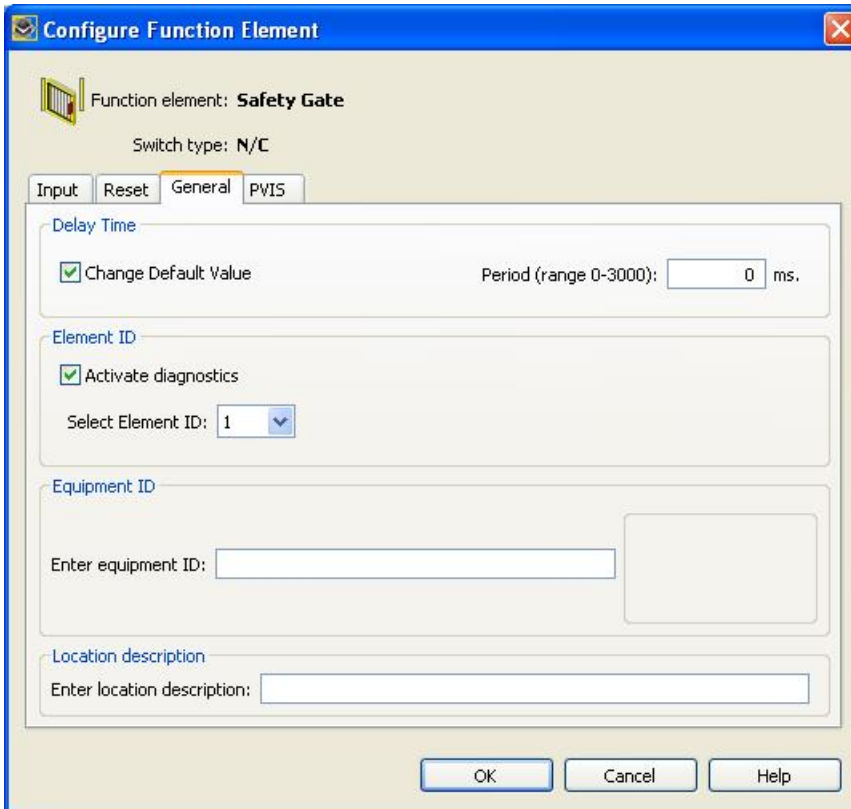


Figure 4

## General

Parameter	Value
Change Default Value	On
Period	0ms



**Configure Function Element**

Function element: **Safety Gate**

Switch type: N/C

Input Reset **General** PVIS

**Delay Time**

☒ Change Default Value Period (range 0-3000):  ms.

**Element ID**

☒ Activate diagnostics

Select Element ID:  ▼

**Equipment ID**

Enter equipment ID:

**Location description**

Enter location description:

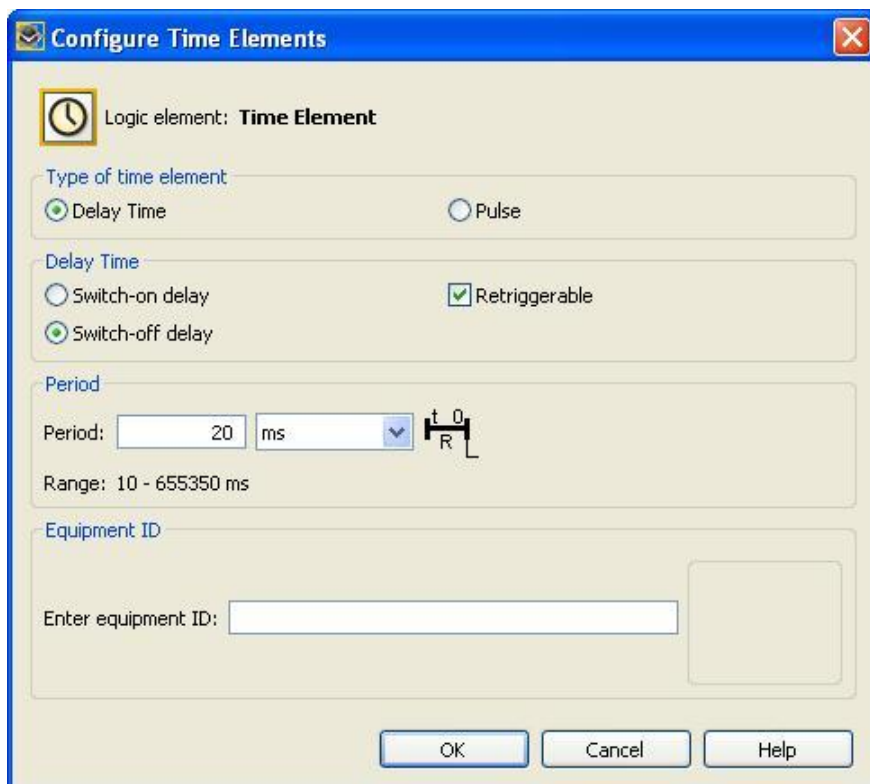
OK Cancel Help

Figure 5



## Delay Time

Parameter	Value
Type of element	Delay Time
Delay Time	Switch-off delay
Retriggerable	On
Period	20 ms



**Configure Time Elements**

Logic element: **Time Element**

Type of time element


☒ Delay Time ☐ Pulse

Delay Time

☐ Switch-on delay ☒ Retriggerable

☒ Switch-off delay

Period

Period: 20 ms 

Range: 10 - 655350 ms

Equipment ID

Enter equipment ID:

OK Cancel Help

Figure 6

## Output parameters

Parameter	Value
Decentralised I/Os (UB, IA, IB)	24 V DC Output
Decentralised I/Os (UCM)	Standard Output

**Activate In-/Output**

I/O

☐ Centralised I/Os ☒ Decentralised I/Os

Equipment ID: PDP67 I/O: o0 uses: Standard Output

☐ Detection of shorts between contacts in the input circuit

☐ Negate

☐ Input signal after power on is "1"

Filter time

☒ With filter time

☐ Change Default Value Period (range 0-3000): 40 ms.

Equipment ID

Enter equipment ID:

Location description

Enter location description:

OK Cancel Help

Figure 7

**Activate In-/Output**

I/O

☐ Centralised I/Os ☒ Decentralised I/Os

Equipment ID: PDP67 I/O: o1 uses: 24 V DC Output

☐ Detection of shorts between contacts in the input circuit

☐ Negate

☐ Input signal after power on is "1"

Filter time

☒ With filter time

☐ Change Default Value Period (range 0-3000): 40 ms.

Equipment ID

Enter equipment ID:

Location description

Enter location description:

OK Cancel Help

Figure 8

## **Important note – please observe carefully!**

This document is intended for a design engineer who possesses the requisite knowledge in safety engineering and knows the applicable standards, e.g. through training for qualification as a safety engineer. Only with the appropriate qualification is it possible to integrate the introduced example into a complete safety chain.

The example represents only a part of a complete safety chain and does not fulfill any safety function on its own. In order to fulfill a safety function, the energy switch-off function for the hazard location and the software within the safety evaluation must also be considered, for example.

The introduced applications are only examples for solving certain safety tasks for protecting safety guards. The examples cannot be comprehensive due to the application-dependent and individual protection goals within a machine/installation.

### **If questions pertaining to this example remain open, please contact us directly.**

In accordance with Machinery Directive 2006/42/EC, the design engineer of a machine or installation is obligated to perform a risk assessment and take measures to reduce the risk. When doing this, the engineer must comply with the applicable national and international standards. Standards generally represent the current state of the art. Therefore, the design engineer should continuously inform himself about changes in the standards and adapt his considerations to them. Relevant standards include EN ISO 13849 and EN 62061. This application must be regarded only as assistance for the considerations about safety measures.

The design engineer of a machine/installation is obligated to assess the safety technology himself. The examples must not be used for assessment, because only a small excerpt of a complete safety function was considered in terms of safety engineering here.

In order to be able to use the safety switch applications correctly on safety guards, it is indispensable to observe the standards EN ISO 13849-1, EN ISO 14119 and all relevant C-standards for the respective machine type. Under no circumstances does this document replace the engineer's own risk assessment, and it cannot serve as the basis for a fault assessment.

Particularly in case of a fault exclusion, it must be noted that this can be performed only by the design engineer of a machine or installation and requires a reason. A general fault exclusion is not possible. More information about fault exclusion can be found in EN ISO 13849-2.

Changes at products or within assemblies from third-party suppliers used in this example can lead to the function no longer being ensured or the safety assessment having to be adapted. In any event, the information in the operating instructions on the part of EUCHNER, as well as on the part of third-party suppliers, must be taken as the basis before this application is integrated into an overall safety function. If contradictions should arise between the operating instructions and this document, please contact us directly.

### **Use of brand and company names**

All mentioned brand and company names are property of the respective manufacturers. The use is only for clear identification of compatible peripheral devices and environment of operation in combination with our products.